

# **ENBRIDGE PIPELINES (SASKATCHEWAN) INC.**

# Amendment to Proposed Manitoba Interconnect Project

14-17-09-28 W1M to 12-16-09-28 W1M Near Cromer, Manitoba

Manitoba Innovation, Energy and Mines Project Application

> File #: CC 13 06 Date: August 21, 2014

From WWD

**Project Manager** 



## 1. Overview

Enbridge Pipeline (Saskatchewan) Inc. ("EPSI") is submitting this amendment to the original application that was submitted on July 7, 2014 for the purposes of classifying piping that connects the Bakken Metering Line 26 Receiving Trap site (CBK) to the Manitoba Interconnect Custody Transfer (MIC) facility as a pipeline. The purpose of this pipeline is to provide the capabilities to transferring product off of Line 26 to the MIC facility, where the product will be metered and then delivered to Tundra Energy Marketing Limited (Tundra) via pipeline ZML-VT-01 that was included in the initial application. This amendment does not include any additional piping or changes to the design; it is solely for the purpose of classifying and licensing some of the piping that was included in the original application as a pipeline.

This new pipeline will be designated as ZML-KV-01. It will start and end within 9-17-09-28 W1M. See attached drawing SM-0112-13-5-IOP for routing details. The total length of the proposed ZML-KV-01 pipeline will be approximately 150 meters from valve to valve, of which 115 meters will be buried and 35 meters will be above grade. There will be approximately 35 meters of piping within the CBK surface lease, 73m of new right-of-way (ROW) and 42 meters of piping will be within the MIC surface lease. There will be one (1) pipeline crossing, which will be a crossing of the 16" EPSI line ZML-WV-01. See drawing SM-0112-13-5-XEB for a detail of the crossing.

There will be no storage capacity within the MIC facility for crude oil. All crude oil will be metered and shipped directly to Tundra. Note that the size of the surface lease for MIC has been reduced since the initial application; the southwest section of the surface lease at MIC is no longer required since ROW is being taken for the ZML-KV-01 pipeline. See attaches drawings SM-0112-13-2-IOP-1-R3 and SM-0112-13-2-IOP-2-R3 for the updated surface lease drawings for MIC.

#### **1.1** Pipeline Specifications

The pipeline is proposed to be constructed of NPS 16 steel pipe. Specifically, the pipe will be 406.4 mm (OD) x 9.5 mm (WT) and will be constructed of Grade 359, Category II, FBE coated steel line pipe as per CSA regulation Z245.1 – Steel Line Pipe. The pipeline is designed for a 9,930 kPa MOP. The pipeline will be hydrostatically tested following installation with a maximum test pressure of 15,485 kPa and a minimum test pressure of 14,892 kPa. The hydrostatic test will consist of a 4 hour strength test and a 4 hour leak test, as per CSA Z662-11 – Oil & Gas Pipeline Systems. See the pipeline construction alignment sheet SM-0112-13-5-CON.

The pipeline will be constructed using generally accepted installation practices, as per CSA Z662-11, with the pipeline having a minimum depth of cover of 1.5 m. The pipeline construction method will consist of trenching. EPSI will acquire the necessary crossing agreements and ensure that there is a minimum of 0.3 m cover between pipelines. Pipeline construction will also adhere to conditions as outline in the environmental assessment approval by Manitoba Conservation.

#### 1.2 Flow Rates

The proposed pipeline is expected to have an operating range of flow rates from 325 m<sup>3</sup>/hr to 1,100 m<sup>3</sup>/hr, with the anticipated average flow to be approximately 750 m<sup>3</sup>/hr. The flow rate



will be dependent on the operating conditions of the entire upstream system and the nominations from Tundra.

#### **1.3** Substance Description

The crude that will be transported through the pipeline will be classified as UHC as outlined in the table below.

				Reid Vapour		Viscosity (cSt) at Specified Temperature (°C)			d	
Product Identifier	Crude Type (Long Name)	Total Sulphur (% by weight)	Pour Point (°C)	Pressure (kPa)	Density (kg/m³)	10.0	20.0	30.0	40.0	45.0
UHC	US High Sweet - Clearbrook	0.18	-20	74.3	815.0	3.90	3.12	2.53	2.11	1.93

Reference: 2013 Crude Characteristics Booklet (Enbridge)

# 2. Facility/Pipeline Safety Systems

The design of this project will incorporate corrosion control, leak detection and pressure relief.

## 2.1 Corrosion Control

The proposed pipeline will be constructed with line pipe that is externally coated with FBE. All girth welds below grade will also be coated with FBE. The piping and fittings above grade at both facilities will be primed and painted as per Enbridge Construction Specification FCS019 – External Paint to Enbridge paint standard P-210. The proposed pipeline will also be pigged at regular intervals to remove paraffins and waxes that may cause corrosion on the interior of the pipeline. In addition, cathodic protection will be utilized to protect the integrity of the piping. The proposed corrosion control system will comply with CSA Z662-11 – Oil & Gas Pipelines Systems.

## 2.2 Leak Detection and Emergency Shutdowns

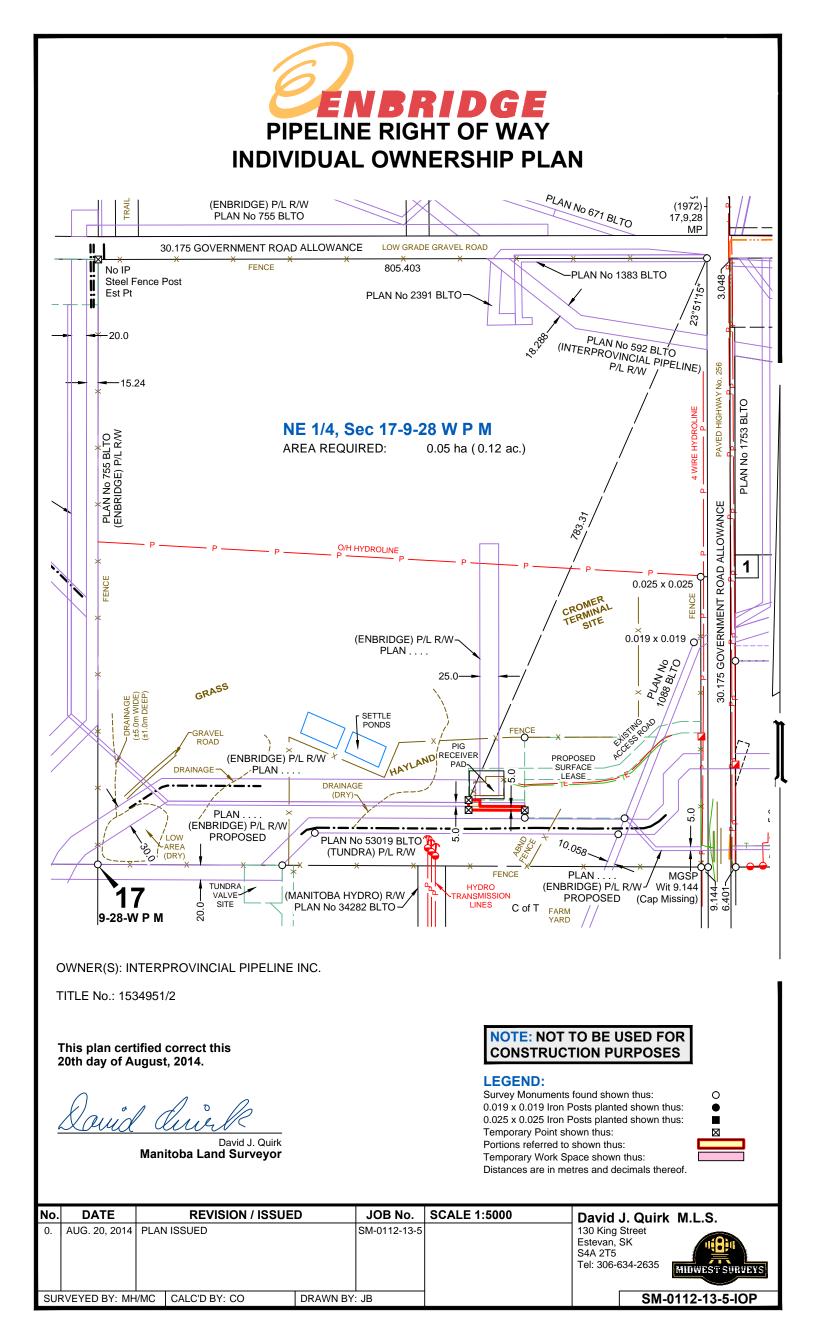
EPSI intends to have a robust leak prevention and detection system in place along with an Emergency Shutdown plan for each facility and pipeline. The proposed plan will include the following:

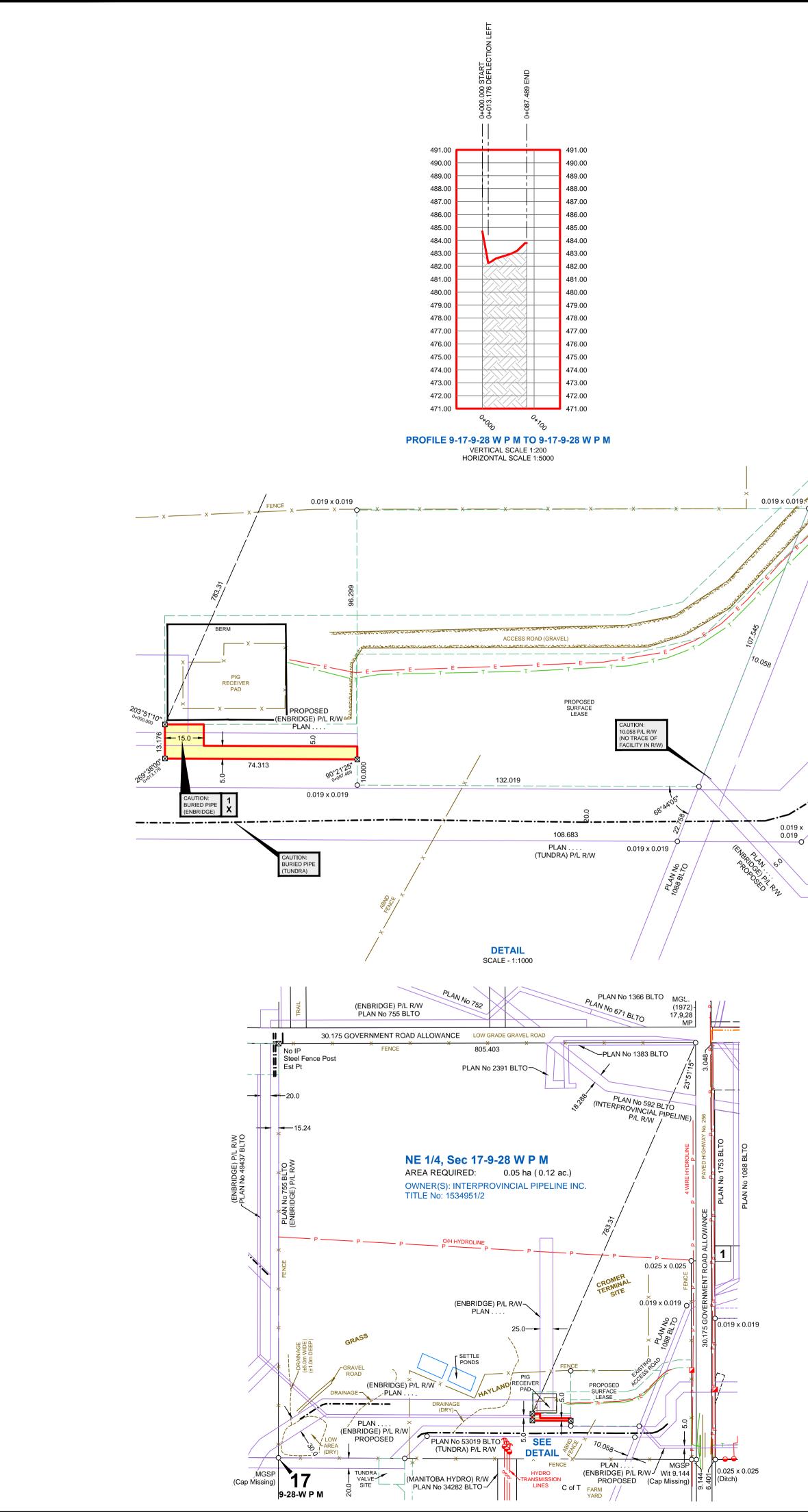
- Installation and monitoring of a Coriolis meter at the Tundra Delivery Facility. The meter will measure any deviations to the output volume and can be compared to other meters on the Enbridge system as required. This will be completed via the ATMOS leak detection program.
- Pigging of the pipelines at regular intervals to remove any buildup of potentially corrosive material in the pipeline. Pigging schedules will be developed by EPSI operations.
- Pressure Indicating Transmitters (PITs) installed at each facility to monitor the pressures and pressure drops.
- Control Centre in Edmonton will have the capability of shutting down all facilities via control valves, in case of an emergency.
- Operation personnel on site can also shut down the facilities, in case of an emergency.



# Appendix A ZML-KV-01 Pipeline Right of Way & Revised Facility Survey Plans for MIC

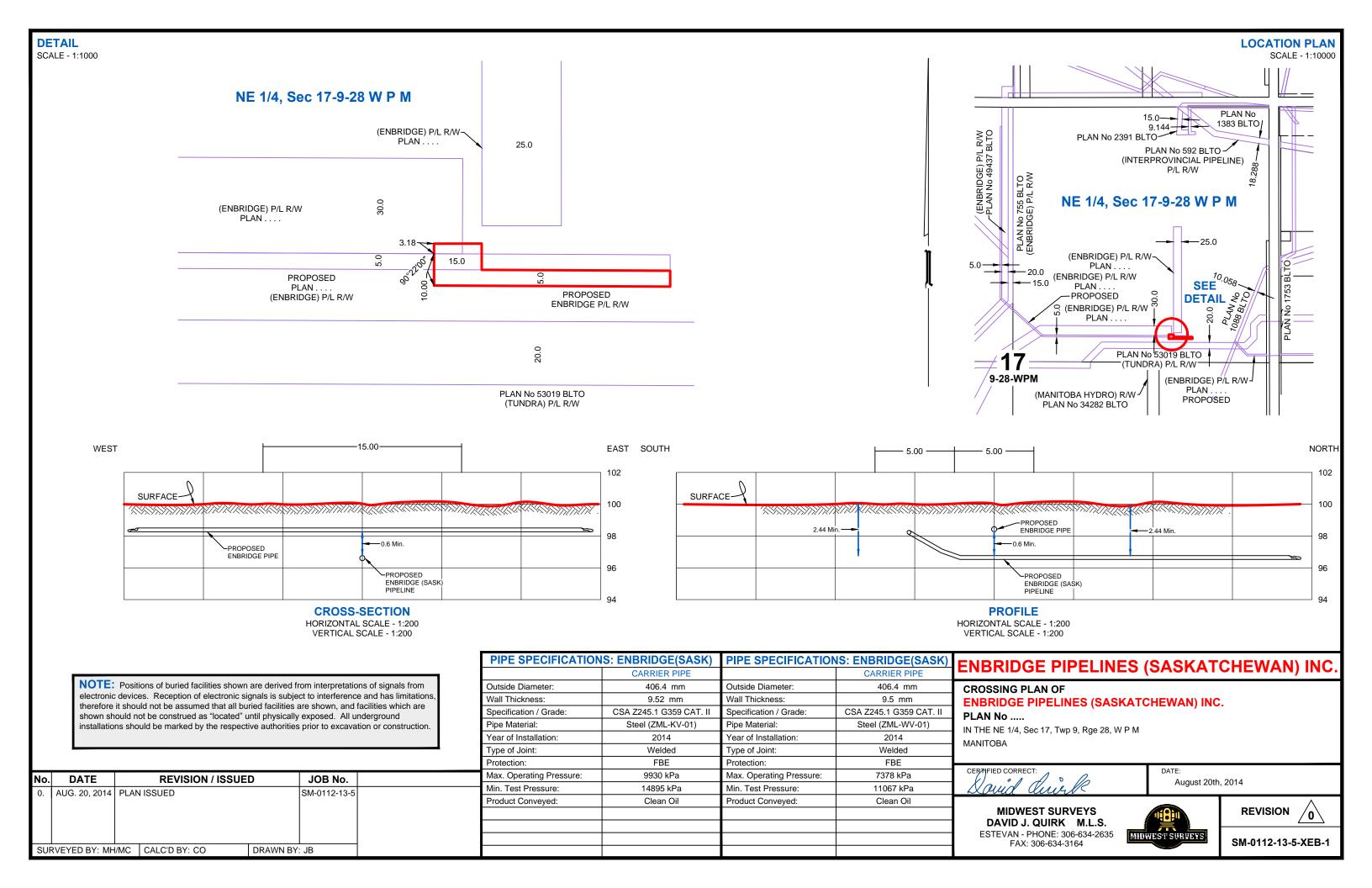
Drawing Name	Drawing Number
16" (ZML-KV-01) Pipeline IOP	SM-0112-13-5-IOP
16" (ZML-KV-01) Pipeline Construction Alignment	SM-0112-13-5-CON
Enbridge Pipeline Crossing	SM-0112-13-5-XEB
Manitoba Interconnect Facility Lease IOP	SM-0112-13-2-IOP-1-R3
Manitoba Interconnect Facility Lease IOP	SM-0112-13-2-IOP-2-R3

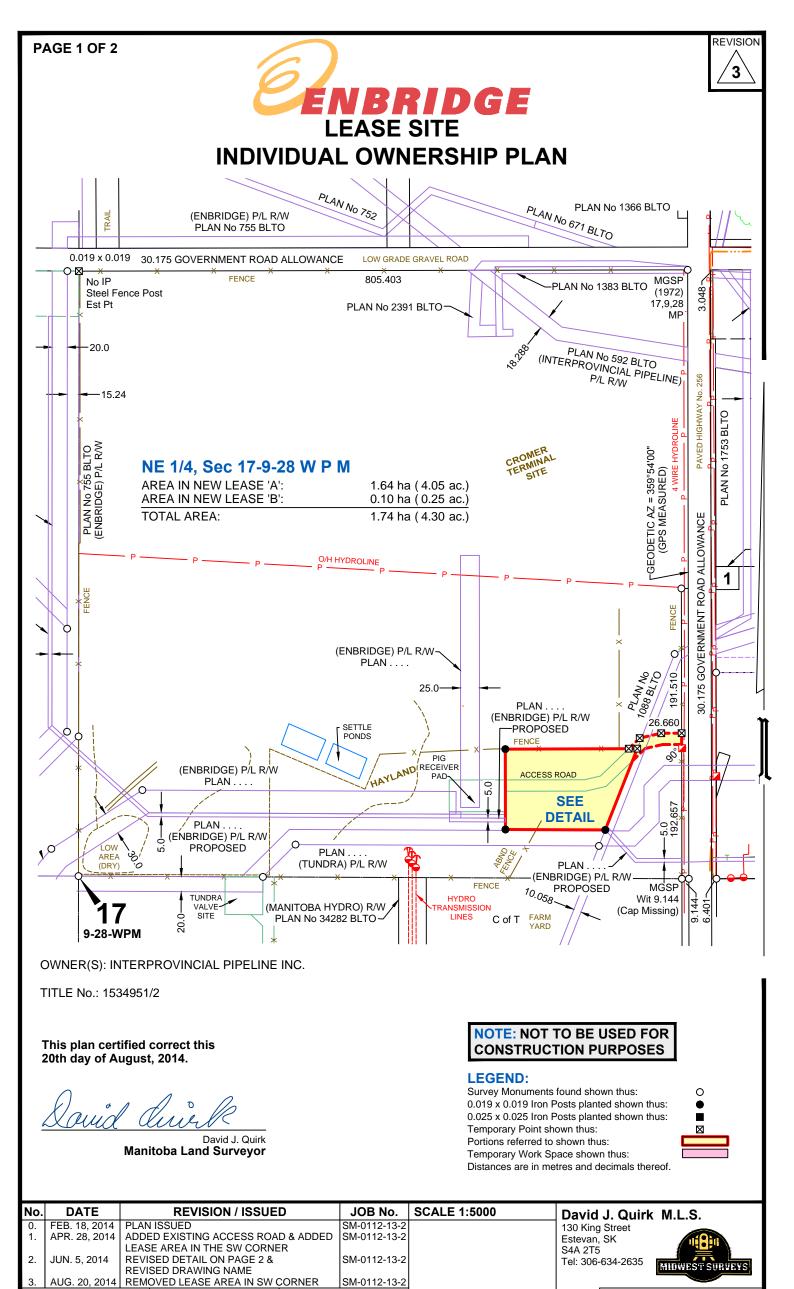




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