Apprenticeship Manitoba	Manitoba 🥍		
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### Roofer

Unit: B1 Blueprints and Trade Documents II

Level:	Two		
Duration:	28 hours		
	Theory:	21	hours
	Practical:	7	hours

#### **Overview:**

This unit, which builds on *A4 Blueprints and Trade Documents I*, is designed to provide the apprentice with additional knowledge and skills about blueprints and trade documents. The unit begins with coverage of the types of blueprints used in the roofer trade. Part of the unit covers the preparation and use blueprints in roofing projects. Finally, the unit covers drawing and interpreting blueprints and technical drawings.

Objectives and Content:			Percent of <u>Unit Mark (%)</u>	
1.	Des	scribe types of blueprints used in the roofer trade.	25%	
	a.	Review technical drawings		
		<ul> <li>Compare/contrast the major characteristics of common roof types and details</li> <li>Projections and views</li> </ul>		
		<ul> <li>Line work/weight, lettering and other standards</li> </ul>		
		Common architectural symbols and abbreviations		
		Measurements, scales and applied geometry		
		<ul> <li>Making/verifying sketches from technical drawings, blueprints, and/or specifications</li> </ul>		
	b.	Primary categories of blueprint taxonomy and their significance		
		Architectural		
		Structural		
		Mechanical		
		Electrical		
		Site plan		
	c.	Secondary categories of blueprint taxonomy and significance		
		Specifications		
		Schedules		
		Addenda		
		RFI (request for information)		
	d.	Blueprint comparisons		
	e.	Codes		
	f.	Shop drawings		
2.	Des	scribe preparation and use of blueprints in roofing projects.	25%	
	a.	Roof specifications		
		Shape		

- Size
- Function
- Materials used
- Access
- Construction details
- Construction sequence and schedule
- b. Project coordination
- c. Roles and responsibilities in preparing and using blueprints
  - Client
  - Specification writers
  - Designer
  - Architect
  - Mechanical engineers
  - General contractor
  - Sub trades
- d. Material take-offs

#### 3. Draw and interpret blueprints and technical drawings.

50%

- a. Draw blueprints and technical drawings
  - Identify lines, symbols and abbreviations
  - Title block drawing
  - Cross referencing symbols and notes
- b. Interpret blueprints and technical drawings
  - Architectural drawings
  - Structural drawings
  - Specifications, revisions and addenda
  - Building sections
  - Cross sections
  - Detailed drawings

### Roofer

Unit: B2 Hot Process, Propane and Motorized Equipment

Level:	Two		
Duration:	21 hours		
	Theory:	21	hours
	Practical:	0	hours

#### **Overview:**

This unit is designed to provide the apprentice with knowledge about hot process, propane and motorized equipment. The unit begins with coverage of motorized rooftop equipment. Part of the unit covers pneumatic tools and air compressors. Finally, the unit covers propane-fueled equipment, roofing kettles and tankers.

Objectives and Content:			Percent of <u>Unit Mark (%)</u>
1.	1. Describe motorized rooftop equipment.		25%
	a.	Safe work practices and procedures	
	b.	Basic components, controls, and functions	
	c.	Manufacturer specifications and requirements	
	d.	Buggies	
	e.	Roof-sweeper	
	f.	Roof-cutter	
	g.	Claw (roof peeler)	
	h.	Cutter/scratcher	
2.	Describe preparation for using motorized equipment.		25%
	a.	Safe work practices and procedures	
	b.	Basic types, components, controls and functions	
	c.	Manufacturer specifications and requirements	
	d.	Pre-ignition and other inspections/checks	
	e.	Fuels and fuel mixtures	
	f.	Minor motor maintenance	
3.	De	escribe pneumatic tools and air compressors.	10%
	a.	Safe work practices and procedures	
		• PPE	
		Selection of pneumatic tools	
		<ul> <li>Inspection and use of equipment</li> </ul>	
	b.	Use of pneumatic tools	
		• Hoses	
		Couplings	
		Compressors	

- Caulking guns
- Nailers
- c. Staplers
- d. Sprayers

#### 4. Describe propane-fueled equipment.

- a. Safe work practices and procedures
  - Regulatory and other requirements
  - Standards and procedures
  - Inspection and maintenance
  - Certification requirements
- b. Basic burner types
- c. Fuels and fuel mixtures

#### 5. Describe roofing kettles and tankers.

- a. Safe work practices and procedures
- b. Basic types of kettles
  - Liquid petroleum gas-fired kettle
  - Kerosene-fired kettle
  - Hot oil-bath kettle
- c. Procedures for kettle use
  - Connecting and disconnecting
  - Automatic versus manual firing
  - Maintain temperature and cleanliness of bitumen
  - Shut-down procedures
- d. Procedures for draining/disposal of hot bitumen
  - Container selection
  - Storage/disposal requirements
- e. Procedures for cleaning kettles

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20%

20%

### Roofer

Unit: B3 Low Slope and Flat Roof Construction

Level:	Two		
Duration:	28 hours		
	Theory:	28	hours
	Practical:	0	hours

### **Overview:**

This unit is designed to provide the apprentice with knowledge about low slope and flat roof construction. The unit begins with coverage of the major types of low slope/flat roof systems and construction details. Part of the unit covers the installation of built-up roofing (BUR) and modified bitumen systems. Finally, the unit covers the installation of single-ply systems.

Objec	Objectives and Content:		
1.	De	scribe major types of low slope/flat roof systems and construction details.	20%
	a.	Built-up roofing (BUR) systems and components	
	b.	Modified bitumen systems and components	
	c.	Single-ply systems	
	d.	Types of roof decks	
		• Wood	
		Steel	
		Concrete	
2.	De	scribe installation procedures for BUR systems.	30%
	a.	Phases of BUR-system installation	
	b.	Gypsum board	
		Loose-laid, glued-down and mechanically fastened installation methods	
		Fastener pattern lay-outs	
		Joint sealing	
	c.	Primer application to substrate	
		<ul> <li>Use of rollers, applicators, and brushes</li> </ul>	
		Application methods	
	d.	Installation of vapour barriers	
		Vapour barrier selection	
		Compatibility and suitability of products	
		Side-lap and end-lap allowances	
		Seams, overlaps and sealing	
		Tie-ins/transitions with building envelope	
	e.	Installation of insulation	
		Patterns and placement	

Securement

- Installation precautions
- Compatibility of insulation product
- Installation of protection board
- Patterns and placement
- Securement

f.

- Installation precautions
- Compatibility of protection board product
- g. Installation of roof components
  - Elevations for installation of components
  - Locating roof components
  - Drain sumps
  - · Reinforcement of roof details
- h. Installation of ballast and components
  - Selection
  - Application techniques
  - Application rates and standards
- i. Installation of walkways
  - Lay-out of walkways
    - Fitting and placement of walkway materials
    - Safeguards to protect roof membranes
- j. BUR flashings
  - Techniques for cutting, finishing, and fastening metal flashings
  - Installation of flashings and fasteners
- k. BUR installation techniques
  - Hot-process
  - Cold-process
  - Conventional process
  - Asphalt types (1, 2, & 3) and temperature measuring, monitoring
  - Asphalt spreading
- I. PMR roof assemblies

#### 3. Describe installation procedures for modified bitumen systems.

- a. Application standards
- b. Relaxing the roofing membrane
  - Assessing flexibility of materials
  - Significance of time and weather
  - Winter application technique
  - Unrolling membrane and applying weight
- c. Membrane patterns
  - Variations in techniques
  - Establishing starting point and end-/side-lap allowances
  - Positioning membrane sheets/rolls
- d. Application techniques
  - Membrane application to asphalt
- e. Fireproofing techniques
  - · Fire watch procedures
  - End-/side-lap requirements
  - Torching techniques
  - Application techniques
- f. Cold-processed modified bitumen application
  - · Selection of welders
  - Application techniques

30%

- Sealing techniques
- Establishment of side-/end-laps
- Cleaning and rolling back membranes
- Using adhesives and rolling seams
- Preparing and applying peel-and-stick membrane
- g. Mechanically-fastened applications
  - Mechanical fasteners
  - Fastener applications
  - Determining lengths of fasteners
- h. Membrane flashing application

#### 4. Describe installation procedures for single-ply systems.

- a. Application standards
- b. Description of single-ply systems

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20%

## Roofer

Unit: B4 Steep Roof Construction and Products II

Level:	Two		
Duration:	35 hours		
	Theory:	14	hours
	Practical:	21	hours

#### **Overview:**

This unit, which builds on *A7 Steep Roof Construction and Products I*, is designed to provide the apprentice with additional knowledge and skills about steep roof construction and products. The unit begins with coverage of cedar and composite roofing products. Part of the unit covers installation of cedar shingles. Finally, the unit covers maintenance and repair of steep slope.

Objectives and Content:			Percent of <u>Unit Mark (%)</u>
1.	Descri	be cedar roofing products.	10%
	а. Ту	/pes of cedar roofing	
	•	Cedar shingles	
	•	Cedar shakes	
	b. Ap	oplication techniques	
	c. La	ayout techniques	
	d. Fa	astening techniques	
	e. Ci	utting techniques	
	f. M	etal flashings	
2.	. Describe composite roofing products.		20%
	a. Ty	pes of composite roofing	
	b. Ap	oplication techniques	
	c. La	ayout techniques	
	d. Fa	astening techniques	
	e. Cu	utting techniques	
	f. M	etal flashings	
3.	Perfor	m installation of cedar shingles.	30%
	a. Ap	oplication techniques	
	b. La	ayout techniques	
	c. Fa	astening techniques	
	d. Cu	utting techniques	
	e. M	etal flashings	

4.	Describe maintenance and repair techniques for steep slope.		
	a.	Inspection techniques	
	b.	Troubleshooting techniques	
	c.	Repair techniques	
5.	Per	form maintenance and repair techniques for steep slope.	30%
	a.	Inspection techniques	
	b.	Troubleshooting techniques	
	c.	Repair techniques	

### Roofer

Unit: B5 Built-up Roofing Installation

Level:	Two		
Duration:	28 hours		
	Theory:	0	hours
	Practical:	28	hours

#### **Overview:**

This unit, which is a practical unit of **B3** Low Slope and Flat Roof Construction, is designed to provide the apprentice with skills about built-up roofing (BUR) installation. The unit covers installation of BUR systems and BUR system components.

Objec	tives	s and Content:	Percent of <u>Unit Mark (%)</u>
1.	Ре	rform installation techniques for built-up roofing (BUR) systems.	50%
	a.	Vapour barriers	
	b.	Gypsum boards	
	C.	Insulation	
	d.	Primers	
	e.	Protection boards	
	f.	Membranes	
	g.	Membrane flashings	
2.	Pe	rform installation techniques for BUR system components.	50%
	a.	Drains	
	b.	Vents	
	C.	Fixtures	
	d.	Flashings	
	e.	Ballasts	
	f.	Walkways	
	g.	Scuppers	

### Roofer

Unit: B6 Modified Bitumen Membrane Installation

Level:	Two		
Duration:	28 hours		
	Theory:	0	hours
	Practical:	28	hours

### **Overview:**

This unit, which is a practical unit of **B3 Low Slope and Flat Roof Construction**, is designed to provide the apprentice with skills about modified bitumen membrane installation. The unit covers installation of modified bitumen membrane systems and modified bitumen membrane system components.

Objec	tives	and Content:	Percent of <u>Unit Mark (%)</u>
1.	Per	rform installation techniques for modified bitumen membrane systems.	50%
	a.	Vapour barriers	
	b.	Gypsum boards	
	c.	Insulation	
	d.	Primers	
	e.	Protection boards	
	f.	Membranes	
	g.	Membrane flashings	
2.	Pei cor	rform installation techniques for modified bitumen membrane system mponents.	50%
	a.	Drains	
	b.	Vents	
	c.	Fixtures	
	d.	Flashings	
	e.	Ballasts	
	f.	Walkways	
	g.	Scuppers	

### Roofer

### Unit: B7 Damp-proofing and Waterproofing Surfaces

Level:	Two		
Duration:	21 hours		
	Theory:	14	hours
	Practical:	7	hours

### **Overview:**

This unit is designed to provide the apprentice with the knowledge and skills about damp-proofing and waterproofing surfaces. The unit covers the definition of and procedures for damp-proofing and waterproofing surfaces.

Objectives and Content:		s and Content:	Percent of <u>Unit Mark (%)</u>	
1.	De	scribe damp-proofing and waterproofing.	20%	
	a.	Physical properties of water		
	b.	Hydrostatic pressure		
	c.	Damp-proofing		
		Substrate preparation		
		Priming procedures		
		Components		
		Application procedures		
		Protection boards		
	d.	Waterproofing		
		Substrate preparation		
		Priming procedures		
		Components		
		Application procedures		
		Protection boards		
	e.	Concrete foundation		
		Inspection		
		Prevention		
		Maintenance		
		Troubleshooting		
		Replacement		
		• Repair		
2.	De	monstrate procedures for damp-proofing roof surfaces.	40%	
	a.	Application techniques		
	b.	Membrane application techniques		

### 3. Demonstrate procedures for waterproofing roof surfaces.

- a. Application techniques
- b. Membrane application techniques
- c. Protection board application

### Roofer

Unit: B8 Lifting, Rigging and Hoisting

Level:	Two		
Duration:	14 hours		
	Theory:	14	hours
	Practical:	0	hours

### **Overview:**

This unit is designed to provide the apprentice with knowledge about lifting, rigging and hoisting. The unit covers lifting, rigging and hoisting procedures.

Objectives and Content:			Percent of <u>Unit Mark (%)</u>
1.	De	20%	
	а. ь	Safe work practices and procedures	
	D.	Manual IIIting techniques	
	С.	Mechanically assisted inting techniques	
2.	De	scribe rigging procedures.	40%
	a.	Safe work practices and procedures	
	b.	Types of knots and splices	
		Bowline	
		Clove-hitch	
		Rescue knot	
		Scaffold-hitch	
	с.	Rigging equipment	
	d.	Rigging hardware	
	e.	Load limits	
	t.	Safe Working Load (SWL)	
	g.	Chokers and taglines	
	h.	Slings	
3.	De	scribe hoisting procedures.	40%
	a.	Safe work practices and procedures	
	b.	Types of roof hoist	
		Winches	
		Boom trucks	
		Cranes	
	c.	Roof hoist hardware	
	d.	Communication equipment	
		Mobile phones	

- Two-way radios
- Hand signals

### Roofer

### Unit: B9 Jobsite Preparation and Inspection

Level:	Two		
Duration:	7 hours		
	Theory:	7	hours
	Practical:	0	hours

#### **Overview:**

This unit is designed to provide the apprentice with knowledge about jobsite preparation and inspection. The unit covers the procedures to prepare and inspect roof jobsites.

Objectives and Content:		Percent of <u>Unit Mark (%)</u>	
1.	<ul> <li>Describe procedures to prepare roof jobsites.</li> <li>a. Safe work practices and procedures <ul> <li>Documentation</li> <li>Communication techniques</li> <li>Worksite conditions</li> <li>Delivery, storage and placement of tools, equipment and materials</li> </ul> </li> </ul>	40%	
2.	<ul> <li>Describe procedures to inspect roof jobsites.</li> <li>a. Jobsite conditions <ul> <li>Ground conditions</li> <li>Site conditions</li> <li>Hoisting areas</li> <li>Site access/egress</li> <li>Starting/finishing points</li> <li>Equipment requirements</li> <li>Curb/parapet heights</li> <li>Type of deck</li> </ul> </li> <li>b. Positioning of equipment and materials on roof</li> <li>c. Positioning of equipment and materials on ground</li> </ul>	60%	
	<ul><li>d. Garbage removal</li><li>Recycling procedures</li></ul>		