

A Safe Workplace

A Workplace Safety and Health Manual for Your Community

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		Approved By: Harvey Bostrom
Subject: VLE-2	Clutch Set Up	Effective: April 01, 2005
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PPE Required: Steel-toe boots, safety glasses, gloves, coveralls

Preparation:

1. Ensure you have proper tools.
2. Ensure good lighting.
3. Read and understand operation & maintenance manual before starting to set clutch.

Steps:

1. Set parking brake.
2. Block vehicle wheels.
3. Turn off vehicle engine and remove the keys from the ignition.
4. Place proper lighting near the transmission area of the vehicle.
5. Remove inspection plate at the bottom of the front of the transmission bell housing.
6. Adjust clutch as per manufacturer instructions.
7. Once the adjustment has been made, the clutch pedal must be released.
8. Measure the clutch free play (adjust to a manufacturer specifications).
9. Reinstall inspection cover.
10. Recheck clutch free play in the cab.
11. If clutch free play is okay, remove the lighting and the wheel blocking.