The 3 cable to W-beam transition bracket shall be manufactured from ASTM A36 steel plate and zinc coated after fabrication according to AASHTO M111 (ASTM A123). No punching, welding, drilling or cutting is permitted after the bracket is zinc coated.

Dimensional tolerances not shown or implied are intended to be those consistent with the proper functioning of the part, including its appearance and accepted manufacturing practices. Three Cable to W beam Transition Bracket may be supplied in the nearest Imperial, or English, units equivalent and corresponding manufacturing specification.