The Shelf Angle Bracket shall be formed from AASHTO M270M (ASTM A709M) Grade 250 steel plate and shall be zinc coated according to AASHTO M111 (ASTM A123). All punching, drilling, cutting and bending shall be done prior to the application of the zinc coating.

Dimensional tolerances not shown or implied are intended to be those consistent with the proper functioning of the part, including its appearance and accepted manufacturing practices. Shelf Angle Bracket may be supplied in the nearest Imperial, or English, units equivalent and corresponding manufacturing specification.