TECHNICAL MEMORANDUM

Notice of Alteration Request

Tracy Braun Director Manitoba Conservation and Water Stewardship Environmental Approvals 2nd Floor 123 Main Street (Box 80) Winnipeg MB R3C 1A5

September 29, 2015

Dear Ms. Braun,

RE: Notice of Alteration Request - Diageo Gimli Plant

This notice of Request for Alteration is submitted to Manitoba Conservation on behalf of the Diageo Gimli Plant. This request is to incorporate an alteration to the process flow of the Diageo Gimli Wastewater Treatment Plant into the environment act licence currently under development. The alteration requested in this letter would allow the Diageo Plant to pump wastewater to the R.M. of Gimli's Wastewater Treatment Plant. The resultant process alterations will be located on land currently owned and operated by Diageo Canada Inc.

Background

Under the previously submitted notice of alteration (dated July 08, 2015), the process consisted of influent raw wastewater pumped from the Lift Station to the 1,275 m³ equalization basin currently under construction. Wastewater then flowed by gravity to the Diageo Gimli Wastewater Treatment Plant (Diageo WWTP).

Diageo has entered into a three year agreement to send wastewater from the Diageo Gimli Plant to the R.M. of Gimli's Wastewater Treatment Plant (Gimli WWTP) via a newly constructed forcemain. The new equalization tank will equalize the flow while sending Diageo's wastewater to the Gimli WWTP, and several modifications to the previously described system would be required to allow consistent flows.

Description of Changes

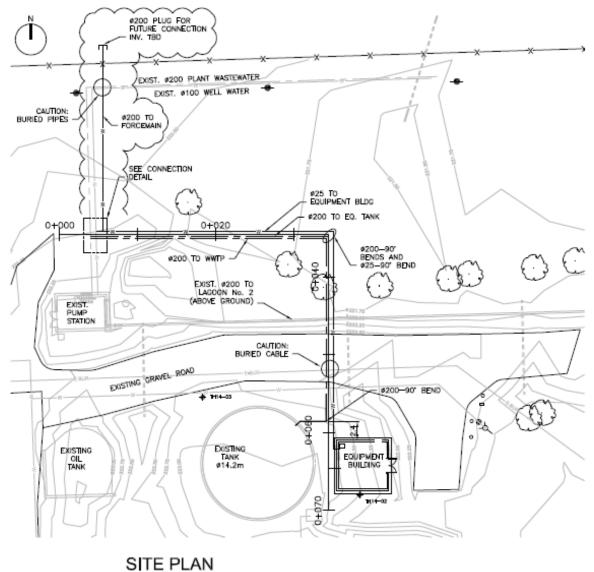
The proposed alteration will send wastewater from Diageo's equalization tank to Gimli's wastewater collection forcemain, from where it flows to the Gimli WWTP.

The existing pipe between the equalization tank and the Diageo WWTP plant wastewater line will be reused, with the isolation valve on the 200 mm effluent line from the equalization tank closed to prevent flow to the Diageo WWTP and redirect flow to the new forcemain. A new 200 mm stainless steel pipe and isolation valve will be connected to the equalization tank effluent pipe, and this new 200 mm stainless steel pipe will extend from the effluent line north to the Gimli forcemain. A new 200 mm stainless steel equalization system bypass

pipe and isolation valve will also be installed to allow wastewater to be pumped directly from the Lift Station to the forcemain during an emergency.

The wastewater plant will be shut down but not decommissioned. Diageo is retaining the ability to redirect flow to and start up the Diageo WWTP at a later date if deemed necessary; however, the intent is to shut down the Diageo WWTP for the duration of the agreement with the R.M. of Gimli.

These proposed plans are illustrated on the site plan (Figure 1) and connection detail (Figure 2) diagrams.



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Figure 1: Site Plan

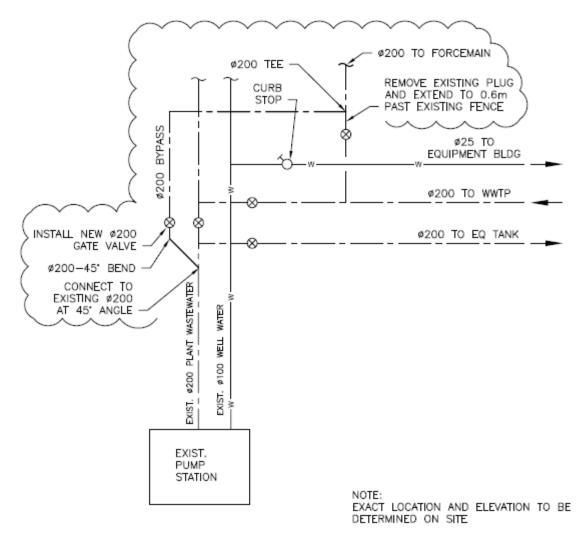




Figure 2: Connection Detail

As described earlier, wastewater currently flows by gravity to the Diageo WWTP. This would not be feasible when sending wastewater to the Gimli WWTP. As a result, two effluent pumps are proposed to pump wastewater to the Gimli WWTP. These two 20 hp horizontal end suction pumps will be installed in the equipment building to maintain flow rates between 600 m³/d and 1600 m³/d from the flow equalization basin. The pumps have been equipped with variable frequency drives and a throttling valve to obtain the desired flow rates based on the wastewater level in the tank. These pumps will normally operate in a duty/standby arrangement to pump the wastewater from the tank to the forcemain.

As the wastewater level in the tank determines the flow out of the tank, two level floats are included in the equalization tank in addition to the previously proposed level element. The floats will be used for flow control if the level element is out of service by maintaining a flow rate of 1,600 m³/d when the pumps are in use. There is also a third float below the manway, which is tied to a strobe light to provide a visual indicator that the manway is safe to remove.

Additional alarms have been incorporated for wastewater level, level indicator failure, low flow rate, high flow rate, no available pumps and variable feed drive faults. pH levels will be monitored on the recirculation line to improve the existing pH control method. All instrumentation will be tied to Diageo's distributed control system (DCS) at the control room in the distillery. The pumps and additional electrical and controls panels are housed in the equipment building.

Drawings

A copy of the drawing package associated with these upgrades are included as Attachment A. These drawings will be issued to the existing contractor as a change to the existing contract for the previously submitted alterations. Sealed copies are available upon request.

Environmental Effects

Respecting Wastewater

The proposed upgrade will reduce the volume discharged to Lake Winnipeg by the Diageo Plant from approximately 2,850 m³/d to approximately 1,570 m³/d (18.2 L/s), as Diageo will continue to send clean water (boiler blowdown, cooling tower blowdown, etc.) to the North Lagoon and effluent wet well for discharge to Lake Winnipeg. Treated wastewater flows (average 1,275 m³/d – 15 L/s) will no longer be discharged as wastewater from the Diageo Gimli Plant will be treated at the Gimli WWTP.

Respecting Sludge Management

The proposed upgrade is anticipated to reduce the volume of sludge produced as wastewater will be treated at the Gimli WWTP.

Respecting Waste Stillage and Liquid Wastes Disposal

The proposed upgrade will direct liquid production waste to the Gimli WWTP. Clean water from non-contact processes (boiler blowdown, cooling tower blowdown, etc.) will continue to be discharged to Lake Winnipeg.

Respecting Air Emissions

The proposed upgrade is anticipated to have a negligible effect on air emissions from the plant.

Respecting Decommissioning

Diageo will not decommission the Diageo WWTP at this time. Should the decision be made to decommission the plant, Diageo will submit a formal detailed Decommissioning Plan for the WWTP.

NOTICE OF ALTERATION REQUEST

^e Closure

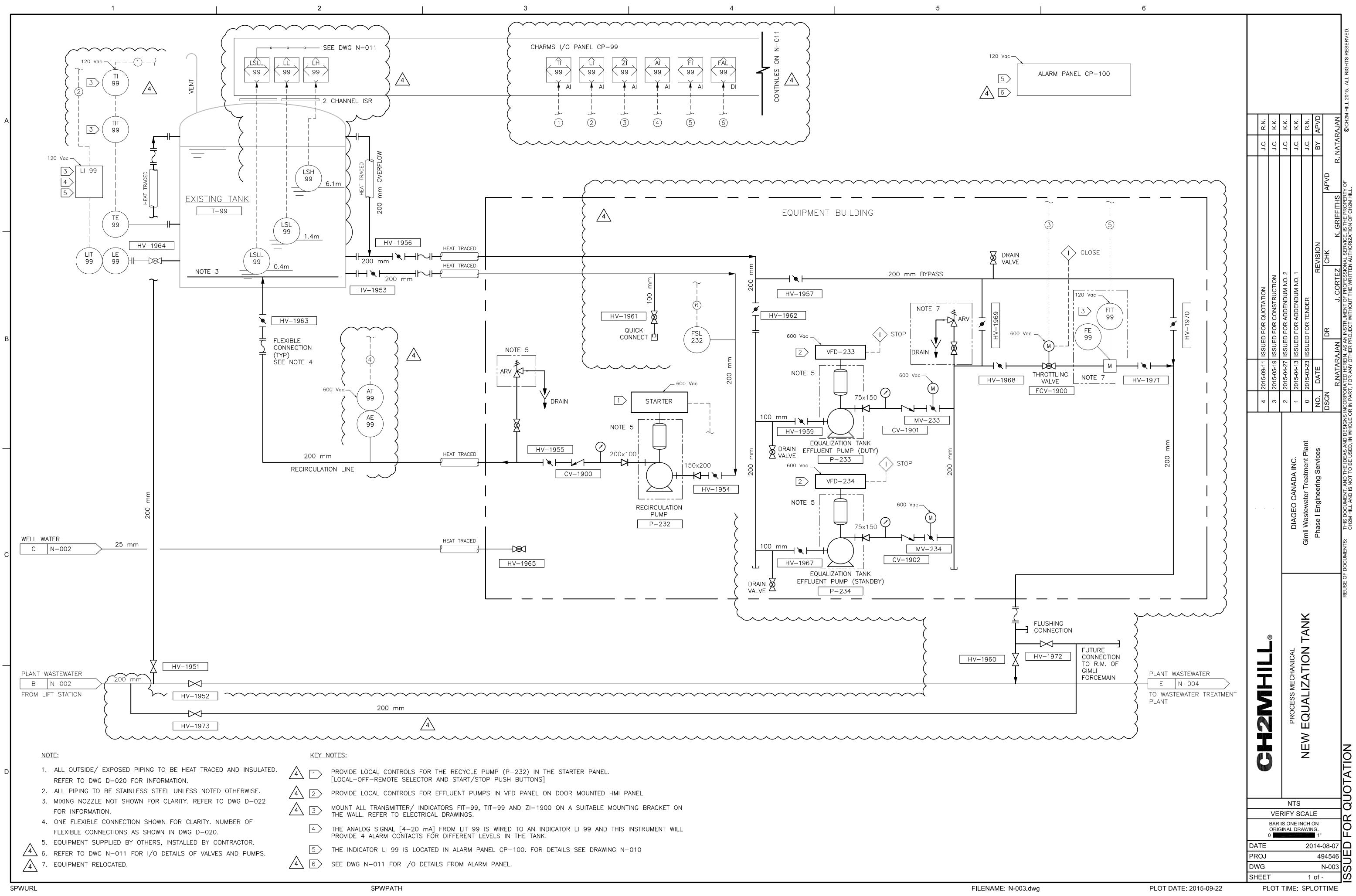
We trust that this submission meets your needs. Should you have any further questions regarding this request, please do not hesitate to contact the undersigned. Thank you.

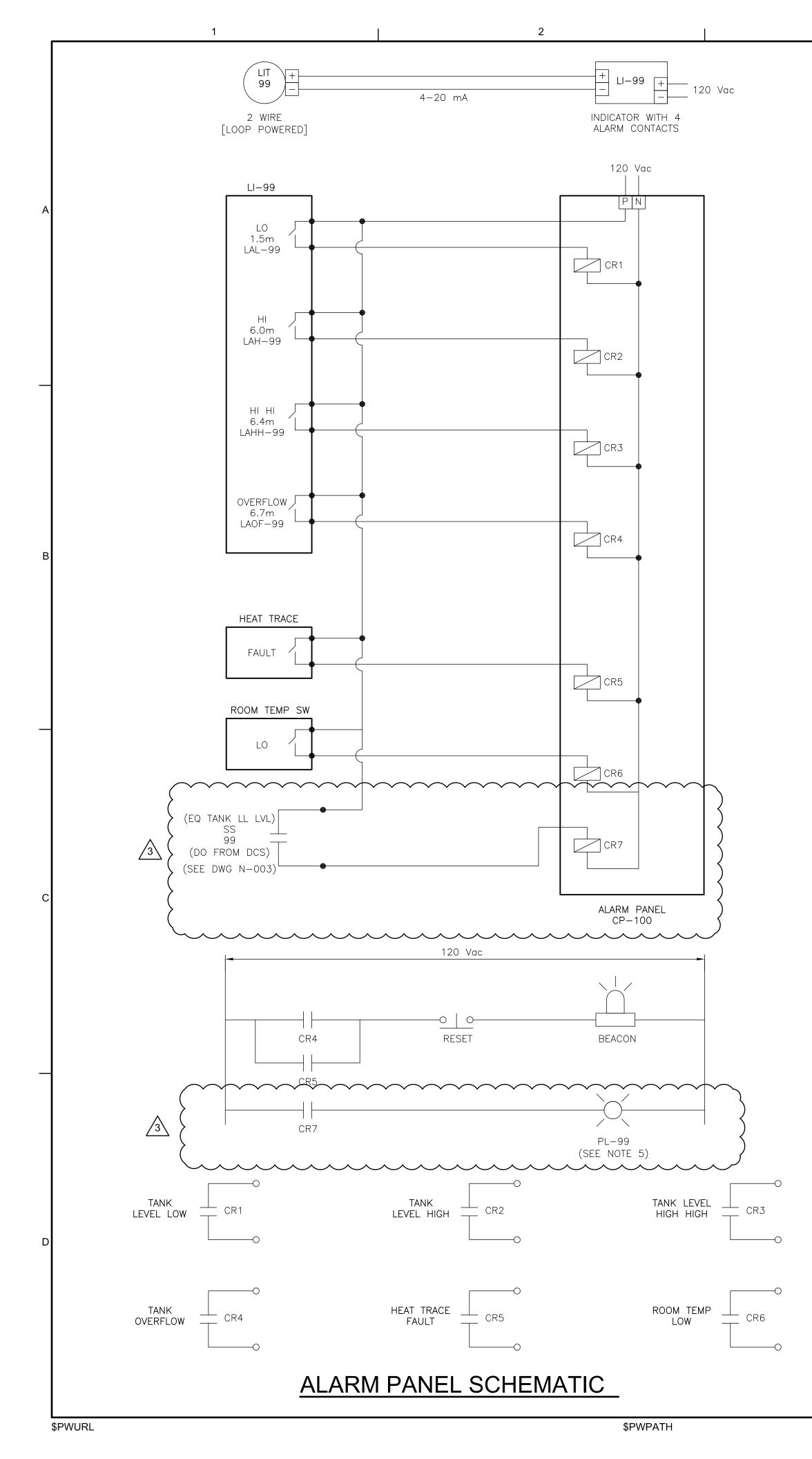
Regards,

Roman Pietrus, P. Eng. Engineering & Maintenance Manager (Diageo Canada – Gimli) Desk +1 204 642 1631 Cell +1 204 651 0019

cc: Jennifer Winsor, Environmental Engineer (Government of Manitoba) Dylan Liu, Project Manager (Diageo Canada – Gimli) Craig Dryburgh, Site Director (Diageo Canada – Gimli)

Attachment A Detailed Drawing Package







NOTES:

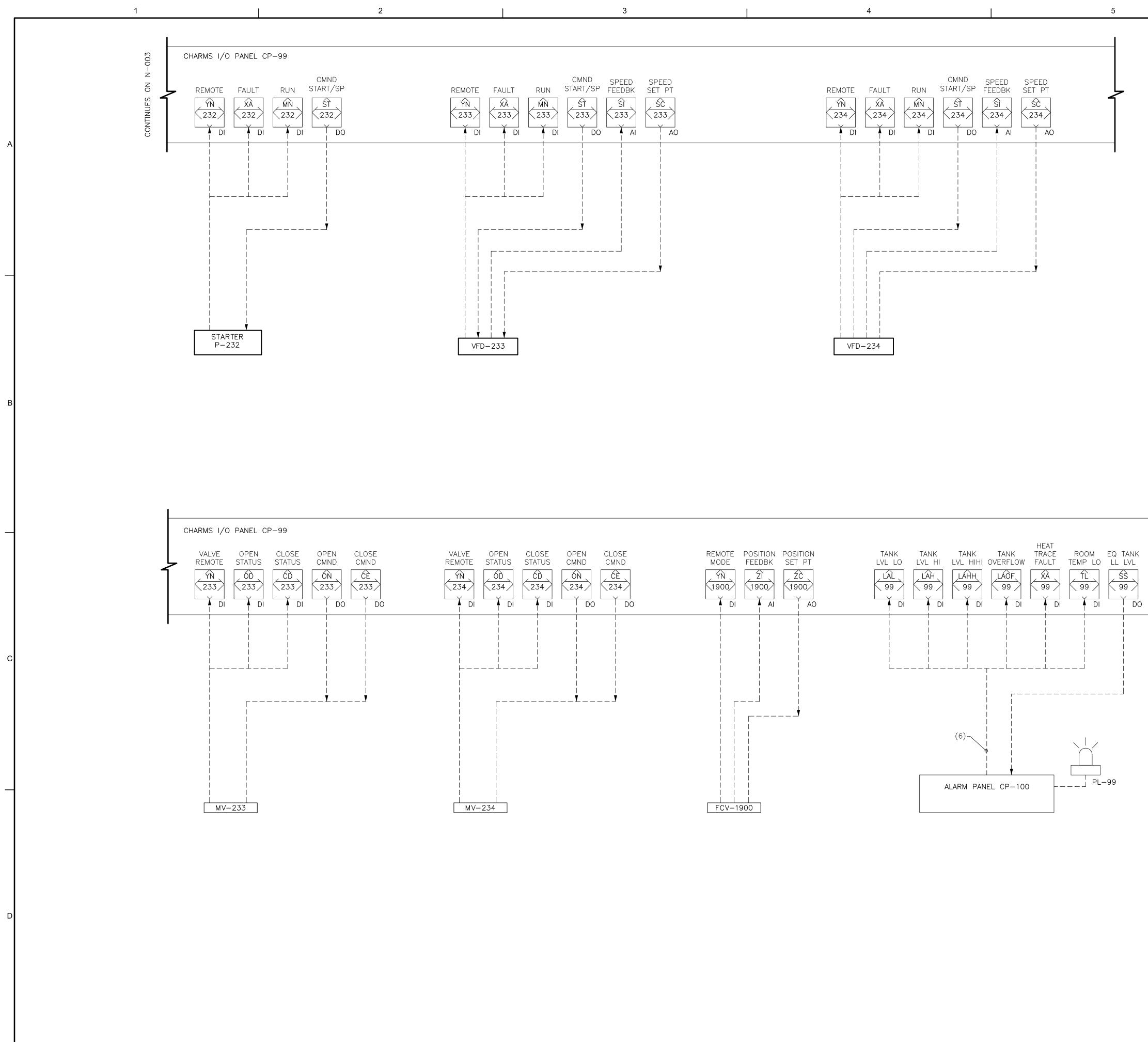
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- 1. PROVIDE ALARM PANEL CP-100 WITH 6 RELAYS 120 Vac COIL AS SHOWN.
- 2. MOUNT LEVEL INDICATOR LI 99 ON THE DOOR OF THE PANEL CP-100 WITH
- POWER/SIGNAL WIRING AND ALARM CONTACT WIRING AS SHOWN.
- 3. PROVIDE ALARM WIRING FROM HEAT TRACE CONTROLLER AND ROOM TEMPERATURE
- SWITCH AS SHOWN. 4. TERMINATE RELAY CONTACTS AS SHOWN TO MARKED TERMINAL BLOCKS FOR FIELD CONNECTION BY OTHERS. 5. MOUNT PL-99 STROBE ON TOP OF CP-100. CR7 CAN BE HOUSED IN CP-100.
- 3 6. INSTALL A "MANWAY LEVEL" SIGN IN THE VICINITY OF PL-99 STROBE.
 - REFER TO DETAIL 5/D-050.

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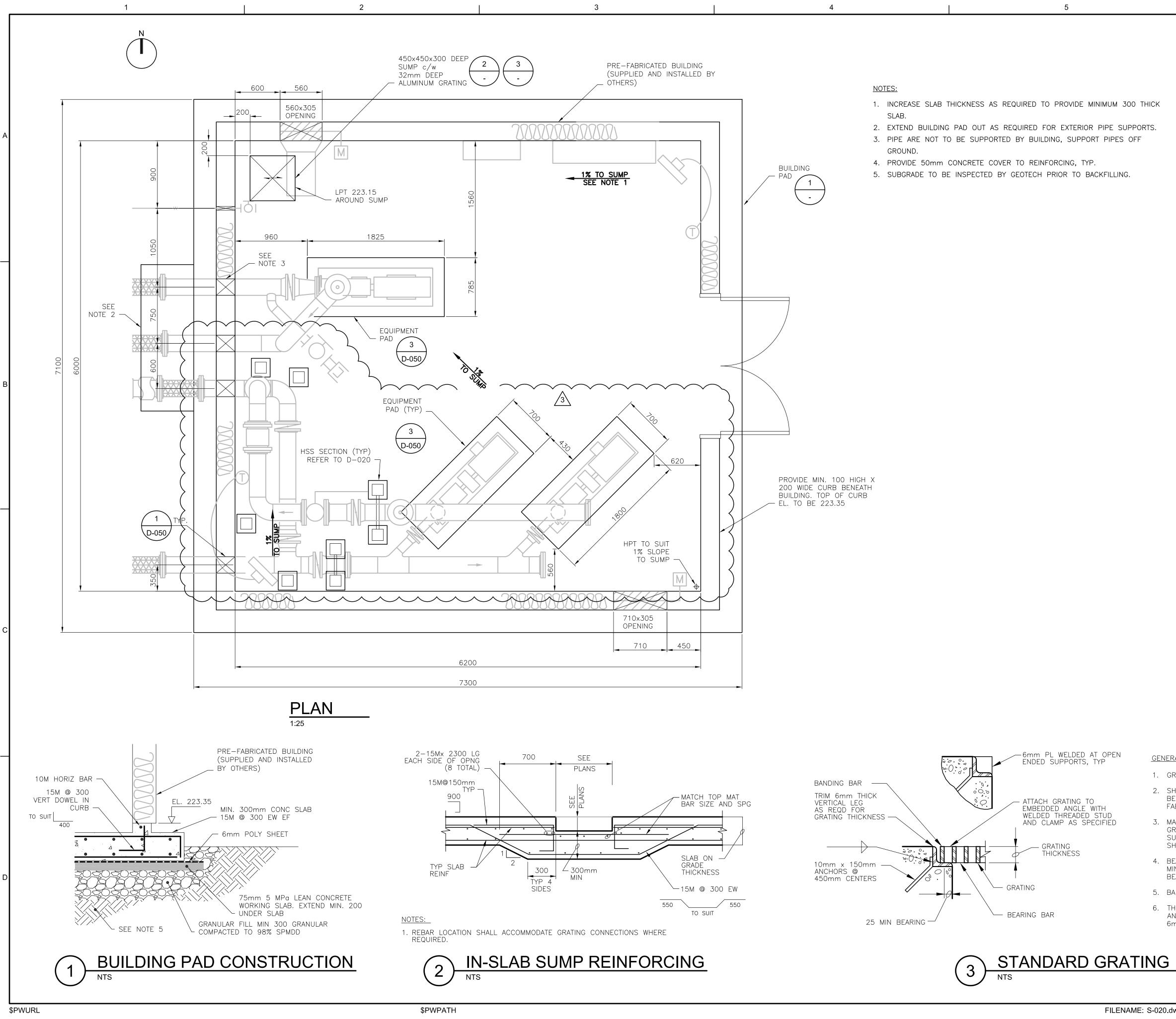


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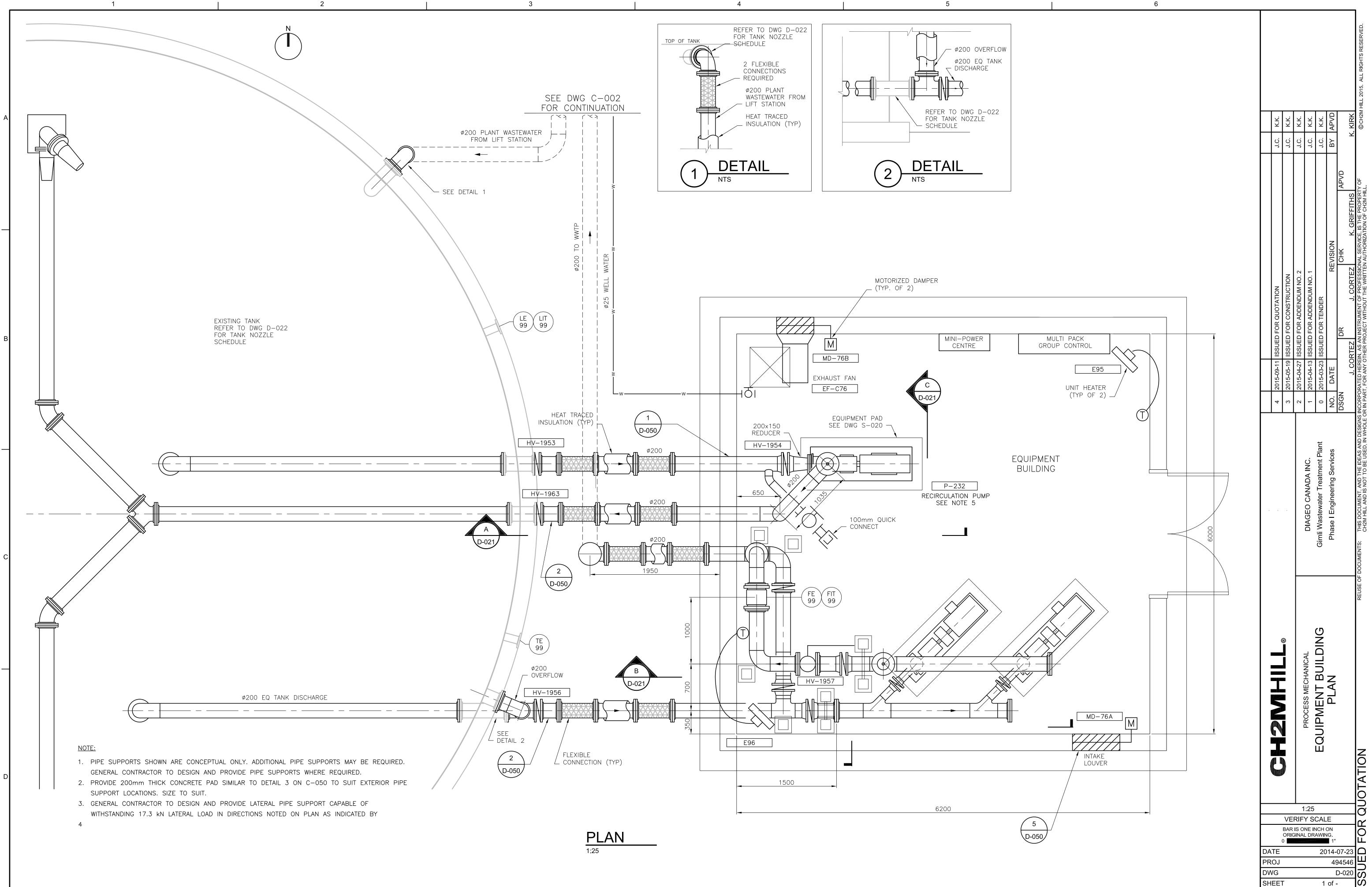
- 2. EXTEND BUILDING PAD OUT AS REQUIRED FOR EXTERIOR PIPE SUPPORTS.
- 3. PIPE ARE NOT TO BE SUPPORTED BY BUILDING, SUPPORT PIPES OFF
- 5. SUBGRADE TO BE INSPECTED BY GEOTECH PRIOR TO BACKFILLING.

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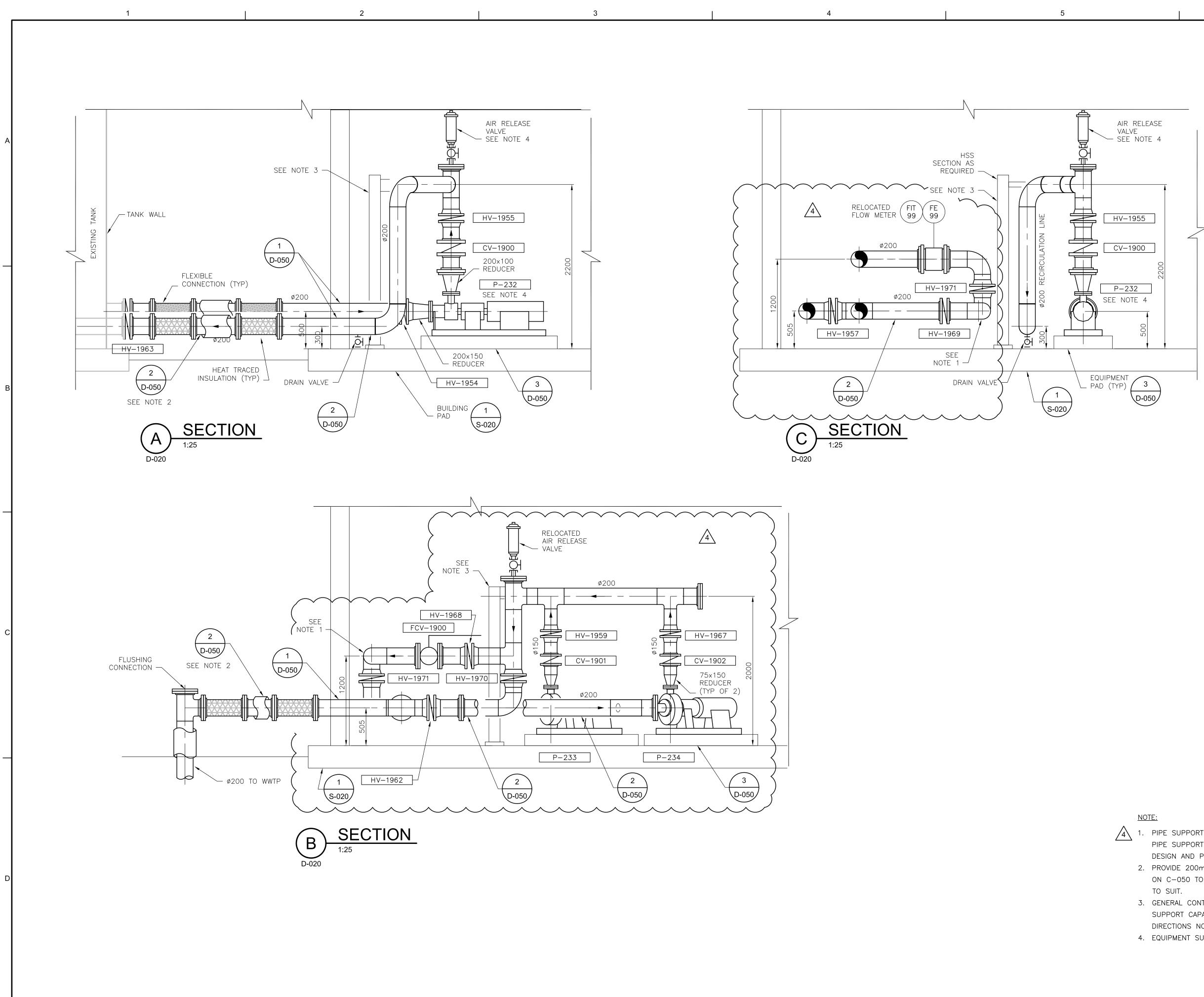
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GENERAL NOTES:

- 1. GRATING SPAN 🛶 🛏 SEE PLAN.
- 2. SHOP DRAWINGS BASED ON FIELD DIMENSIONS SHALL BE SUBMITTED TO THE ENGINEER PRIOR TO FABRICATION.
- 3. MATERIAL FOR SUPPORTS OF STEEL AND ALUMINUM GRATING TO BE SAME AS GRATING, EXCEPT METAL SUPPORTS THAT ARE TO BE EMBEDDED IN CONCRETE SHALL BE TYPE 316 STAINLESS STEEL.
- 4. BEARING BAR THICKNESS FOR GRATING TO BE 5mm MINIMUM. SEE SPECIFICATIONS FOR SPACING OF BEARING AND CROSS BARS.
- 5. BAND ALL EDGES. MATCH DEPTH OF BEARING BAR.
- 6. THE HORIZONTAL CLEARANCE BETWEEN THE GRATING AND GRATING SUPPORTS SHALL NOT BE LESS THAN 6mm NOR GREATER THAN 13mm AND AS SPECIFIED.



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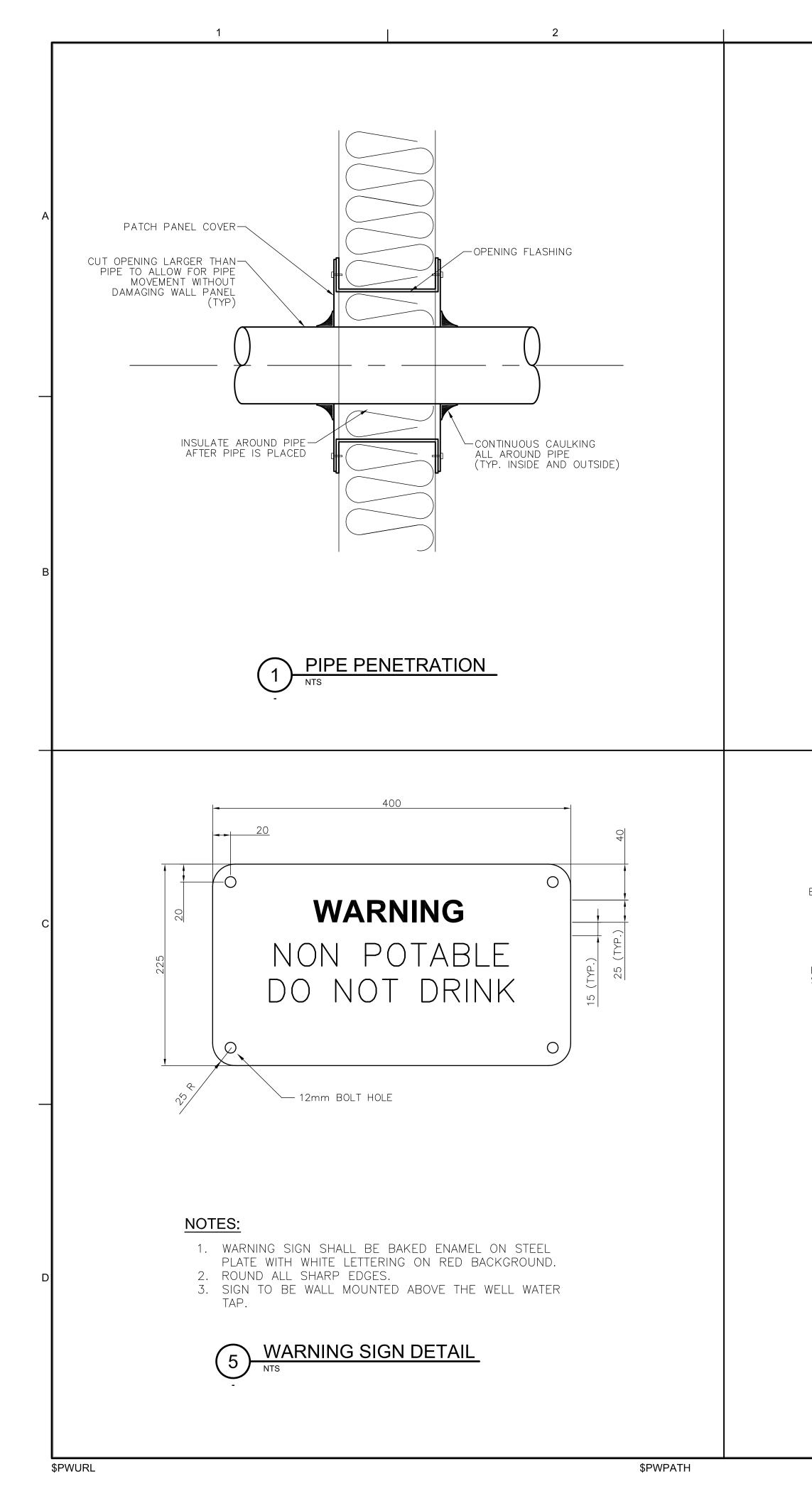
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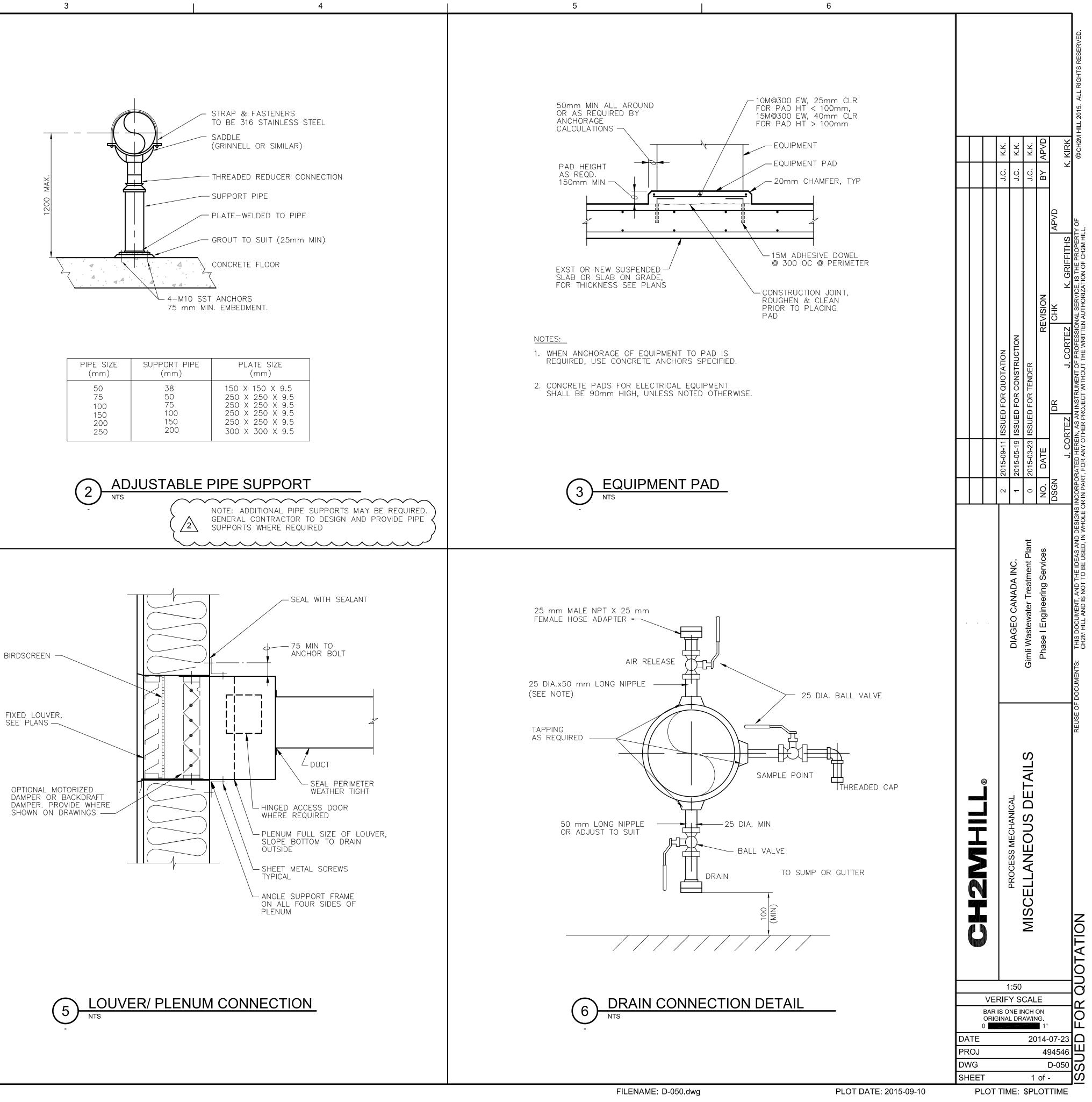
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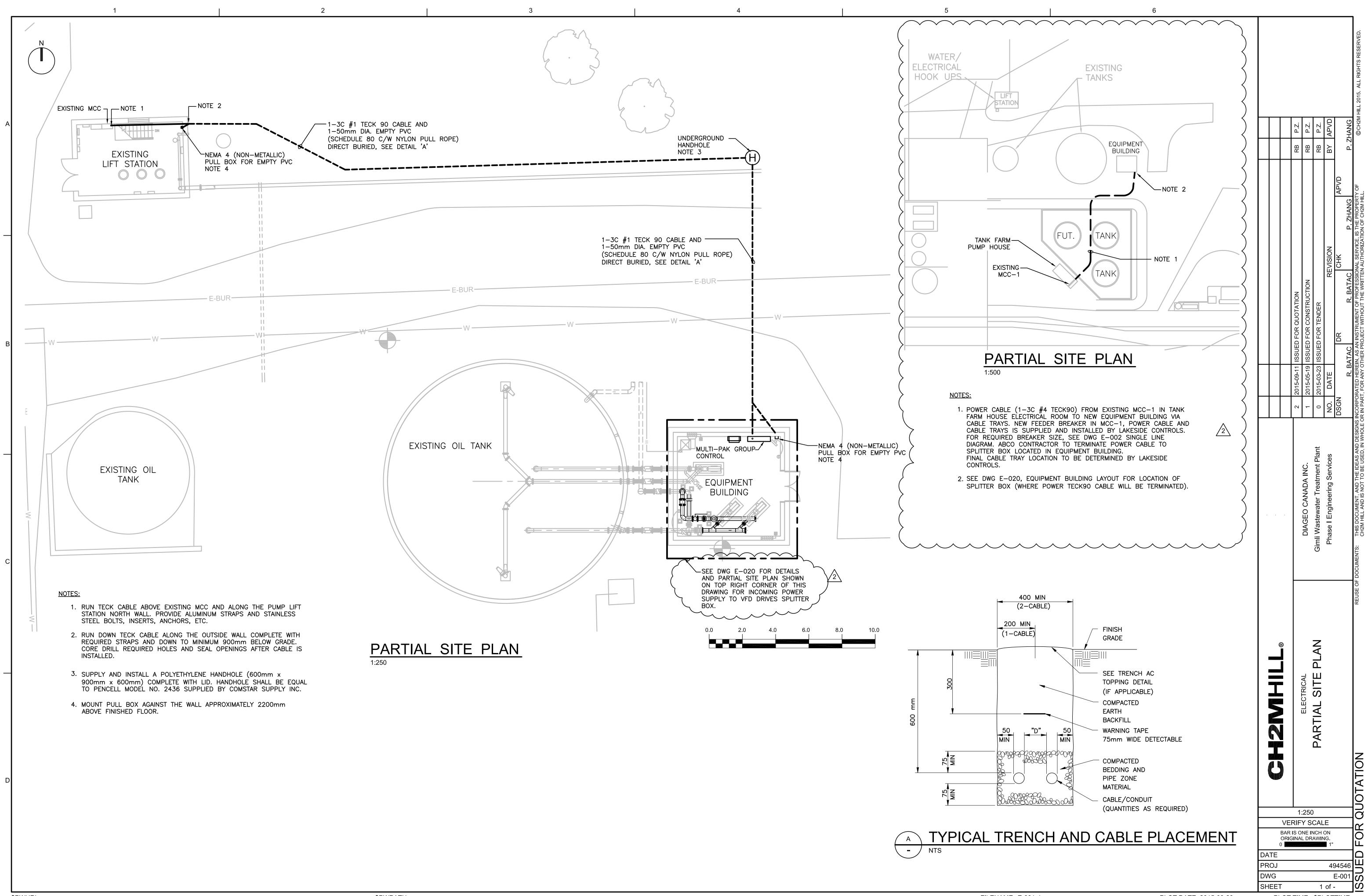
1. PIPE SUPPORTS SHOWN ARE CONCEPTUAL ONLY. ADDITIONAL PIPE SUPPORTS MAY BE REQUIRED. GENERAL CONTRACTOR TO DESIGN AND PROVIDE PIPE SUPPORTS WHERE REQUIRED.

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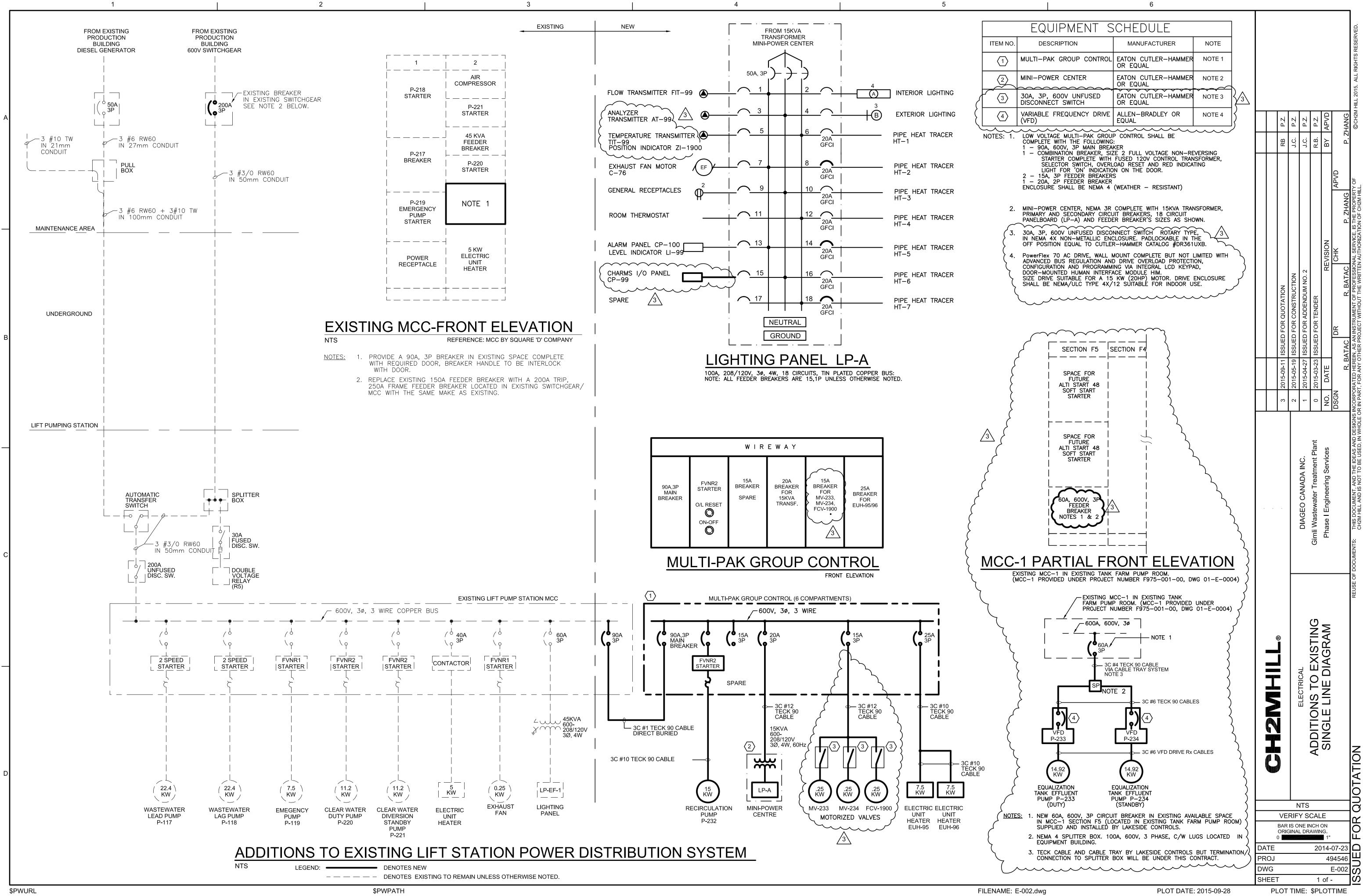
- 2. PROVIDE 200mm THICK CONCRETE PAD SIMILAR TO DETAIL 3 ON C-050 TO SUIT EXTERIOR PIPE SUPPORT LOCATIONS. SIZE
- 3. GENERAL CONTRACTOR TO DESIGN AND PROVIDE LATERAL PIPE SUPPORT CAPABLE OF WITHSTANDING 17.3 kN LATERAL LOAD IN directions noted on plan as indicated by $\[\] \$
- 4. EQUIPMENT SUPPLIED BY OTHERS, INSTALLED BY CONTRACTOR.



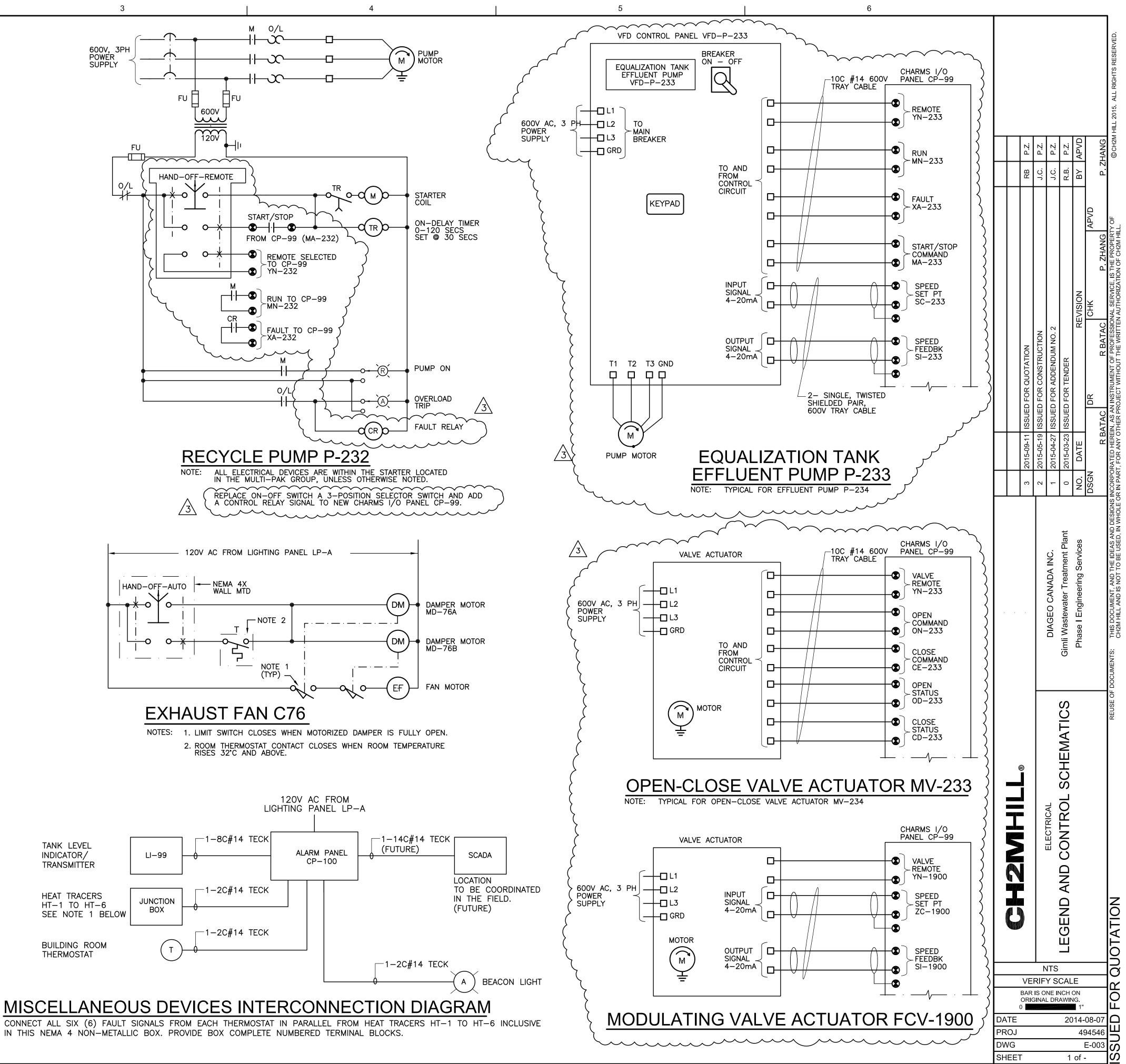




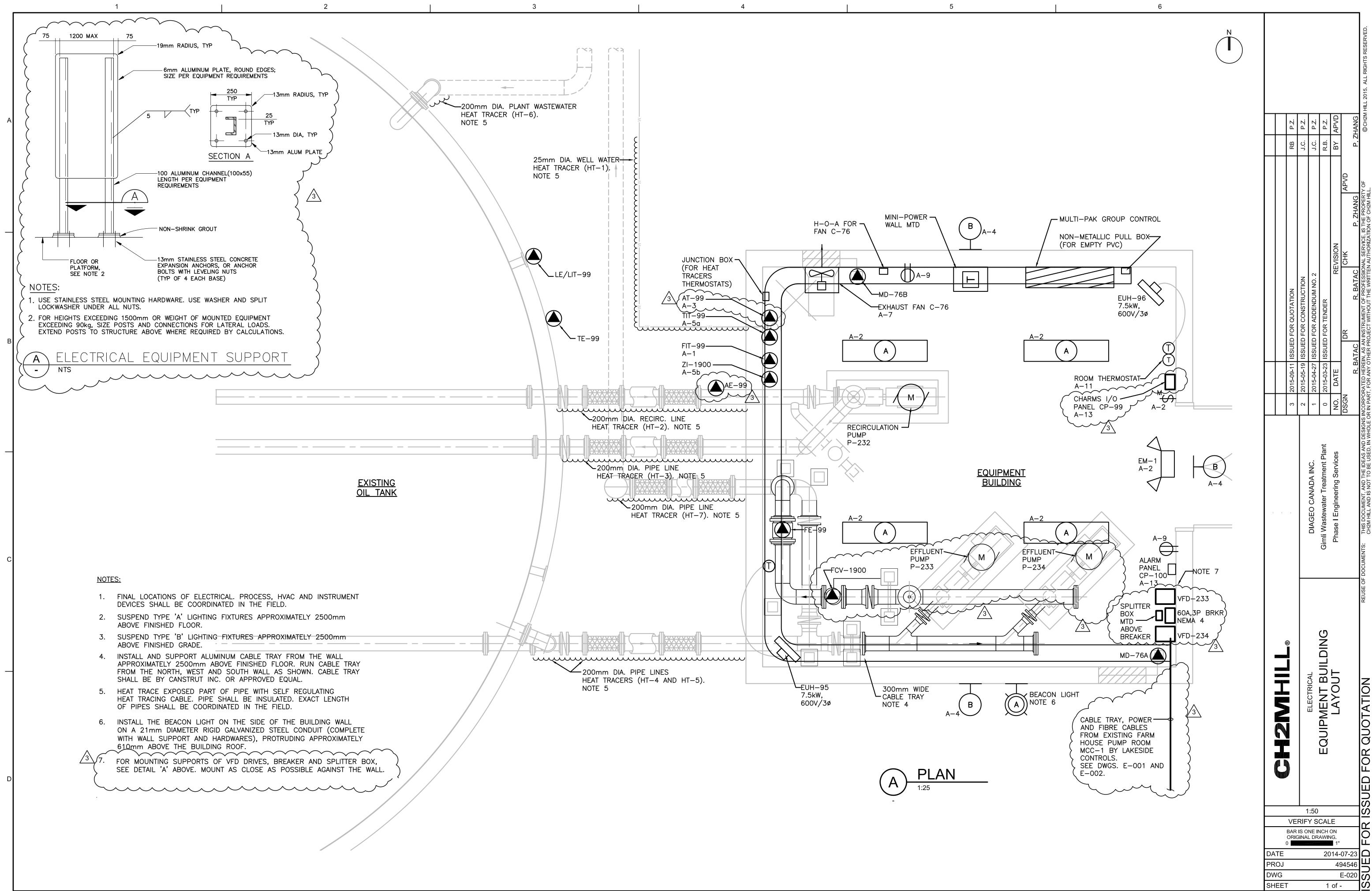
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		TY BEFORE ENERGIZATION THAT E RELATED ELECTRICAL POWER SU	-	D UNDER THIS CONTRACT IS	COMPATIBLE	
	4. PAY ASSOCIATED FEES AND COST.					
 MATERIALS: ONLY CSA OR ULC APPROVED IS ACCEPTED. TEST AND CHECK ELECTRICAL EQUIPMENT/INSTRUMENTATION DEVICES FOR CORRECT OPERATION. 						
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		AIT SHOP DRAWINGS OF MULTI-P KERS AND LIGHTING FIXTURES FO		DL, MINI-POWER CENTER, MIS	SC. CIRCUII	
		VIDE SUPPORTS, HANGERS PLATES RUMENTATION EQUIPMENT.	S AND HARDWARES	REQUIRED FOR ELECTRICAL	AND	
	9. PROVIDE NON—CORRODING, 6 mm MINIMUM, NYLON OR LEAD SPACERS FOR FASTENING ENCLOSURES TO MASONRY WALLS.					
	10. FINAL LOCATIONS OF ELECTRICAL, PROCESS, HVAC AND INSTRUMENTATION EQUIPMENT/DEVICES SHALL BE COORDINATED IN THE FIELD.					
С	ALUM TERM	WIRING SHALL BE TECK90 CABLE MINUM ARMOUR AND WITH PVC JA MINATIONS EQUAL TO THOMAS & APPROVED EQUAL. PROVIDE SUPP	ACKET. PROVIDE WA BETTS SPIN-ON WA	ATERTIGHT CONNECTORS FOR ATERTIGHT METAL-CLAD CABL	CABLE E CONNECTORS	
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		EMERGENCY BATTERY UNIT LEAD ACID SEALED BATTERY C/W 2 MR16 QUARTZ LAMPS	STANPRO	SPEXW1050 NEMA 4X 120VAC INPUT	LUMACELL EMERGI—LITE	
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