

**ENVIRONMENT ACT PROPOSAL FORM AND SUPPORTING DOCUMENTATION FOR
LICENSING OF THE OLYWEST PORK PROCESSING PLANT
TABLE OF CONTENTS**

SECTION	TITLE	PAGE NO.
LETTER OF TRASMITTAL		
TABLE OF CONTENTS		
EXECUTIVE SUMMARY		
1.0	INTRODUCTION	
1.1	Overview of OlyWest	1-1
1.2	General Project Description	1-2
1.3	Regulatory Process.....	1-2
1.4	Site Selection Process	1-4
2.0	SITE DESCRIPTION	
2.1	Study Area	2-1
2.2	General Physical Setting	2-2
2.3	Geological Background.....	2-2
2.4	Soils	2-3
2.4.1	Soils of the Winnipeg Area.....	2-3
2.4.1.1	Osborne Series	2-4
2.4.1.2	Fort Garry Series.....	2-4
2.4.2	Soils at the Proposed OlyWest Site	2-4
2.4.3	Soil Capability for Agriculture	2-5
2.5	Climate	2-5
2.6	Vegetation and Wildlife	2-6
2.6.1	Natural Vegetation: An Overview	2-6
2.6.2	Wildlife: An Overview	2-7
2.7	Hydrology	2-7
2.8	Hydrogeology	2-9
2.8.1	Extent of Groundwater Use	2-10
2.9	Ambient Air Quality	2-11
2.10	Local Economy	2-12
2.11	Settlement and Population	2-13
2.11.1	City of Winnipeg	2-13
2.11.2	Services.....	2-14
2.11.3	Rural Municipality of Springfield.....	2-15
2.11.4	Services.....	2-15
2.11.5	First Nation Communities.....	2-16
2.11.6	Services.....	2-16
2.11.7	Age Characteristics of Area Population.....	2-16
2.12	Transportation	2-17
2.13	Cultural Setting	2-18
2.13.1	Heritage Resources	2-18
2.13.2	Location and Scope of the Project	2-19
2.13.3	Investigation Methods	2-19
2.13.4	Laboratory Procedures	2-19
2.13.5	Archaeological Observations.....	2-19

SECTION	TITLE	PAGE NO.
	2.13.6 Archaeological Recommendations	2-19
2.14	Land Use and Development Controls	2-19
	2.14.1 Regional Land Use	2-19
	2.14.2 Local Land Use.....	2-22
	2.14.3 Dwellings and Businesses.....	2-25
3.0	PLANT SITE DESCRIPTION	
3.1	Site Layout	3-1
3.2	On-Site Facilities	3-1
3.3	Overview of Construction	3-2
4.0	PROCESS DESCRIPTION	
4.1	General Process Description	4-1
4.2	Detailed Process Description	4-2
	4.2.1 Raw Materials: Receiving and Storage.....	4-2
	4.2.2 Holding Facility	4-2
	4.2.3 Truck Wash.....	4-3
	4.2.4 Asphyxiation Area	4-3
	4.2.5 Dirty Kill Area	4-4
	4.2.6 Clean Kill Area.....	4-4
	4.2.7 Snap Chill/Carcass Cooler Area	4-5
	4.2.8 Cutting Area	4-5
	4.2.9 Packaging.....	4-5
	4.2.10 Cool and Cold Storage.....	4-5
	4.2.11 Protein Recycling.....	4-6
	4.2.12 Blood Processing	4-7
	4.2.13 Shipping.....	4-7
4.3	Pollutant Handling and Pre-Treatment Facilities	4-8
	4.3.1 Air Borne Emissions.....	4-8
	4.3.1.1 Holding Facility	4-8
	4.3.1.2 Wastewater Treatment Facility	4-8
	4.3.1.3 Protein Recycling Facility	4-8
	4.3.2 On-site Wastewater Pre-treatment	4-11
	4.3.3 Solid Waste.....	4-12
	4.3.4 Domestic Solid Waste.....	4-13
4.4	Future Expansion	4-13
5.0	INPUTS/OUTPUTS	
5.1	Inputs	5-1
	5.1.1 Livestock	5-1
	5.1.1.1 Holding Facility Capacity Rationale.....	5-1
	5.1.2 Water Requirements	5-1
	5.1.2.1 Water Metering Devices	5-2
	5.1.3 Fuels	5-2
	5.1.4 Chemicals	5-3
	5.1.5 Traffic	5-6
5.2	Procedures.....	5-8
	5.2.1 Good Housekeeping.....	5-8
	5.2.2 Regular Inspections	5-8
	5.2.3 Spill Prevention	5-9

SECTION	TITLE	PAGE NO.
5.2.4	Spill Containment, Recording and Reporting	5-9
5.2.5	Emergency Response Plan	5-9
5.3	Outputs	5-10
5.3.1	Construction.....	5-10
5.3.1.1	Emissions to the Atmosphere	5-10
5.3.1.2	Surface Runoff Discharges	5-10
5.3.1.3	Other Wastes.....	5-10
5.3.2	Start-up and Operation.....	5-10
5.3.2.1	Atmospheric Emissions	5-11
5.3.2.2	Blood Collection and Management	5-17
5.3.2.3	Wastewater	5-17
5.3.2.4	Surface Runoff.....	5-19
5.3.2.5	Sludge and Solid Wastes.....	5-19
5.3.2.6	Other Wastes.....	5-20
5.3.3	Process Upset.....	5-21
5.3.3.1	Fire.....	5-21
5.3.3.2	Accidental Spills and Releases	5-21
5.3.3.3	Transport Accidents.....	5-21
5.3.4	Degree of Recycling, Waste Minimization and Energy Efficiency	5-21
5.3.5	Material Balance	5-22
5.3.6	Water Balance.....	5-22
5.3.7	Decommissioning	5-23

6.0 ENVIRONMENTAL IMPACT ASSESSMENT

6.1	Approach to Impact Assessment and Significance Rationale	6-1
6.2	Risk Assessment	6-4
6.3	Environmental Impacts	6-5
6.3.1	Air Quality Impacts	6-5
6.3.1.1	Greenhouse Gases.....	6-5
6.3.1.2	Odour	6-6
6.3.1.3	Noise.....	6-7
6.3.1.4	Other	6-9
6.3.2	Groundwater Impacts.....	6-10
6.3.2.1	Construction Phase	6-11
6.3.2.2	Operational Phase	6-11
6.3.3	Surface Water	6-12
6.3.3.1	Effects from Runoff.....	6-12
6.3.3.2	Effluent Impacts to Surface Water.....	6-13
6.3.3.3	Nitrogen Removal at the North End Water Pollution Control Centre	6-13
6.3.3.4	Additional Total Nitrogen and Total Phosphorous Loading Prior to NEWPCC Upgrade.....	6-14
6.3.4	Soils	6-19
6.3.5	Heritage Resource Impacts	6-19
6.4	Land Use Impacts.....	6-20
6.4.1	Impacts on Local Land Use Planning Programming	6-20
6.4.2	Compatibility with Existing Area Zoning.....	6-20
6.4.3	Proximity to Other Businesses.....	6-20
6.5	Natural Resource Use Impacts	6-20
6.5.1	Existing Natural Resources.....	6-20
6.5.1.1	Groundwater	6-21

SECTION	TITLE	PAGE NO.
	6.5.1.2 Irrigation Water	6-21
	6.5.1.3 Drinking Water	6-21
	6.5.1.4 Fisheries.....	6-21
	6.5.1.5 Wildlife.....	6-22
6.6	Traffic Pattern Changes	6-22
	6.6.1 Construction Phase	6-22
	6.6.2 Operational Phase	6-22
6.7	Environmental Health Impacts.....	6-26
	6.7.1 Potential Human Health Risks	6-26
	6.7.2 Air Emissions	6-26
	6.7.3 Noise.....	6-29
6.8	Socio-Economic Impacts	6-30
	6.8.1 Land and Property Effects	6-30
	6.8.2 Road and Traffic Effects.....	6-31
	6.8.3 Noise (Nuisance) Effects	6-33
	6.8.4 Effects of Odours.....	6-34
	6.8.5 Effects from the Purchase of Materials and Services.....	6-34
	6.8.6 Effects on the Business Economics of Transport.....	6-37
	6.8.7 Employment and Income Effects.....	6-37
	6.8.8 Effects on the Availability and Prices of Local Construction Trades	6-41
	6.8.9 Effects on Local Consumption Purchasing	6-42
	6.8.10 Effects Resulting from the Housing of Employees	6-43
	6.8.11 Effects from Employee Family Use of Municipal and School Division Services	6-44
6.9	Summary of Impacts	6-49
7.0	MITIGATIVE MEASURES FOR CONSTRUCTION AND OPERATION	
7.1	Environmental Impact Mitigation	7-1
	7.1.1 Surface Water	7-1
	7.1.1.1 Runoff.....	7-1
	7.1.1.2 Sanitary Wastewater	7-2
	7.1.1.3 Process Wastewater	7-2
	7.1.2 Groundwater	7-3
	7.1.3 Air.....	7-4
	7.1.3.1 Air Emissions	7-4
	7.1.3.2 Odours	7-5
	7.1.3.3 Noise.....	7-7
	7.1.3.4 Greenhouse Gas Emissions.....	7-7
	7.1.4 Soils	7-8
7.2	Land Use Impact Mitigation	7-9
7.3	Natural Resource Use Impact Mitigation.....	7-9
7.4	Traffic Pattern Changes Impact Mitigation.....	7-10
7.5	Environmental Health Impact Mitigation	7-11
7.6	Socio-economic Impact Mitigation	7-11
8.0	CONTINGENCY PLANNING	
8.1	Malfunction of Process Equipment.....	8-1
8.2	Malfunction of Emission Control Equipment.....	8-1
8.3	Malfunction of Wastewater Pre-Treatment System	8-1
8.4	Fire	8-2
8.5	Accidental Spills or Releases of Dangerous Goods or Hazardous Wastes	8-2

SECTION	TITLE	PAGE NO.
8.6	Transportation Accidents	8-3
8.7	Extreme Rainfall Events	8-3
8.8	Floodwaters Transporting Pollutants	8-4
8.9	Drought	8-4
8.10	Extended Wastewater Pre-Treatment Disruption	8-4
8.11	Extended Protein Recycling Facility Disruption	8-4
8.12	Unplanned Disruption of City of Winnipeg Sewage Line Use	8-4
8.13	Accident Prevention	8-5
8.14	Manure and Bedding Material Management Program	8-6
9.0	MONITORING	
9.1	Point Source Particulate and Gaseous Emissions	9-1
9.2	Ambient Environmental Quality	9-1
	9.2.1 Air Quality	9-1
	9.2.2 Groundwater	9-1
9.3	Groundwater	9-1
9.4	Liquid Effluent	9-2
9.5	Surface Water Runoff	9-2
9.6	Land Application of Truck Bedding Material and Solid Manure	9-2
10.0	DECOMMISSIONING	
11.0	SUSTAINABLE DEVELOPMENT STRATEGY	
11.1	Principles of Sustainable Development	11-1
11.2	Fundamental Guidelines of Sustainable Development	11-3
12.0	PUBLIC PARTICIPATION	
12.1	History of Publicized Information	12-1
	12.1.1 Local Newspaper(s)	12-1
	12.1.2 Local Television and Radio Broadcasts	12-5
	12.1.3 Media Releases	12-12
12.2	Public Consultation	12-13
	12.2.1 Open Houses	12-13
	12.2.2 Community Advisory Committee	12-16
	12.2.3 OlyWest Proposal Environmental Assessment Website	12-16
	12.2.4 St. Boniface Industrial Park Survey	12-17
	12.2.5 Issues and Changes that were Incorporated through the Progression of the Project	12-19
LIST OF TABLES		
Table 2.1	Climatic Data for Winnipeg International Airport (1971-2000) Latitude 49° 55' N Longitude 97° 13' W Elevation 238.70 m ¹	2-6
Table 2.2	Other Weather Parameters for Winnipeg, Manitoba	2-6
Table 2.3	Number of Registered Production Wells by Water Use Within 3 km and 1.5 km of the Proposed OlyWest Site	2-11
Table 2.4	Estimated Ambient Air Quality for the Downtown Winnipeg Area (2004)	2-12
Table 2.5	Unemployment Rate and Labour Force Participation Rate	2-13
Table 2.6	Total Populations of the Closest First Nations Community in Proximity to the Proposed OlyWest Site	2-16
Table 2.7	Services Available in the Brokenhead Ojibway Nation	2-16

SECTION	TITLE	PAGE NO.
Table 2.8	Age Characteristics of Incorporated Municipalities and First Nation Community in and Near the Study Area, Compared to Manitoba, 2001	2-17
Table 2.9	AWDT Counts in the Vicinity of the Proposed OlyWest Site, City of Winnipeg (2005).....	2-18
Table 2.10	Zoning Designations in the City of Winnipeg Zoning By-law (6400/94).....	2-23
Table 2.11	Zoning Designation in the R.M. of Springfield Zoning By-law 06-14	2-24
Table 2.12	Population, Dwellings, and Businesses within a 3 km (1.9 mi) Radius of the Proposed OlyWest Site	2-26
Table 2.13	List of Shopping Malls Within a 3 km (1.9 mi) Radius of the Proposed OlyWest Site	2-27
Table 2.14	Listing of all Schools, Daycares/Nursery Schools, and Churches Within a 3 km (1.9 mi) Radius of the Proposed OlyWest Site	2-28
Table 4.1	Worker Shift Schedules	4-1
Table 5.1	Drinking Water Consumption at the Proposed OlyWest Facility	5-1
Table 5.2	Chemicals to be Used by the Proposed OlyWest Pork Processing Plant	5-3
Table 5.3	Change in Traffic Pre and Post Development	5-7
Table 5.4	Modeled Parameters Reference Objectives.....	5-12
Table 5.5	Proposed OlyWest Facility Emission Parameter Summary	5-12
Table 5.6	Summary of Parameter Concentrations.....	5-13
Table 5.7	GHG from the Proposed OlyWest Facility	5-14
Table 5.8	Anticipated Wastewater Effluent Characteristics from the Proposed OlyWest Pork Processing Facility	5-18
Table 5.9	Water Requirements and Wastewater Production.....	5-23
Table 6.1	Explanation of Terms Used in Impact Assessment.....	6-2
Table 6.2	Greenhouse Gas Emission	6-6
Table 6.3	Relative Significance of Sound Levels	6-9
Table 6.4	Estimated Wastewater Quality During Ramp Up	6-14
Table 6.5	Wastewater Quantity Phosphorus Loads.....	6-15
Table 6.6	Sources, Categories and Examples of Substances that have been Reported as Possible Endocrine Disruptors	6-18
Table 6.7	OlyWest and City of Winnipeg Water Demand.....	6-21
Table 6.8	Estimate Dugald and Plessis Road AADT and Truck Volumes	6-23
Table 6.9	Estimated OlyWest Vehicle Arrivals and Departures	6-24
Table 6.10	Traffic Change	6-25
Table 6.11	Number of Intersection Accident Reports.....	6-25
Table 6.12	Manitoba Air Quality Guidelines.....	6-26
Table 6.13	Ambient Background Air Quality	6-27
Table 6.14	Economic Impact on Manitoba from the Purchase of Materials and Services for Construction	6-35
Table 6.15	Value of Annual Purchases of Materials and Services.....	6-36
Table 6.16	Labour Force Availability	6-38
Table 6.17	Summary of Environmental Impacts (Construction Phase)	6-50
Table 6.18	Summary of Environmental Impacts (Operational Phase).....	6-53
Table 12.1	Newspaper Clippings Pertaining to the Proposed OlyWest Project.....	12-1
Table 12.2	Local Television and Radio Broadcasts Pertaining to the Proposed OlyWest Project	12.5
Table 12.3	Compiled List of Businesses in the St. Boniface Industrial Park	12-17

LIST OF FIGURES

Figure 1.1	Site Location Plan
Figure 2.1	Proposed OlyWest Site Zoning Map

Figure 2.2	Demographics Map 10 km Radius from Proposed OlyWest Site
Figure 2.3	Demographics Map 3 km Radius from Proposed OlyWest Site
Figure 2.4	Soil Survey Map
Figure 2.5	Test Hole Locations
Figure 2.6	Soil Capability for Agriculture
Figure 2.7	Existing Monitoring Stations
Figure 2.8	Land Capability for Ungulates
Figure 2.9	Site Topography
Figure 2.10	Drainage
Figure 2.11	Designated Flood Areas
Figure 2.12	Groundwater Pollution Hazard Map
Figure 2.13	Groundwater Wells Within 3 km of Proposed OlyWest
Figure 2.14	R.M. of Springfield
Figure 2.15	Neighbourhoods Surrounding the Proposed OlyWest Site
Figure 3.1	Site Drainage
Figure 3.2	Access Route Map
Figure 3.3	Interceptor Sewer Route
Figure 3.4	Project Schedule
Figure 4.1	Building Layout Plan
Figure 4.2	Plant Process Schematic
Figure 4.3	Protein Recycling Process Schematic
Figure 4.4	Air Emission Controls
Figure 4.5	Wastewater Pre-Treatment
Figure 5.1	Process Mass Balance
Figure 5.2	Process Cut Balance
Figure 6.1	OlyWest Project – City of Winnipeg Nutrient Management Schematic
Figure 12.1	Community Advisory Committee Membership Map

APPENDICES

Appendix A	Geotechnical Report
Appendix B	Vegetation and Wildlife Report
Appendix C	Air Quality Tables
Appendix D	Heritage Resources Report
Appendix E	Socioeconomic Report - Proprietary
Appendix F	Material Safety Data Sheets
Appendix G	Emergency Response Plan
Appendix H	Air Model Report
Appendix I	Noise Screening
Appendix J	NPRI Substances
Appendix K	Mass Balance –Proprietary
Appendix L	Advice Document
Appendix M	Health and Safety Policy
Appendix N	Public Consultation