

**From:** Sahulka, Danette <Danette.Sahulka@wsp.com>

**Sent:** August 14, 2023 1:10 PM

**To:** Mak, Jay <Jay.Mak@gov.mb.ca>

[REDACTED]

**Subject:** RE: 6179.00 - Monarch Colony questions and information

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**ATTENTION: ce courriel provient d'un expéditeur externe. Ne cliquez sur aucun lien et n'ouvrez pas de pièce jointe, excepté si vous connaissez l'expéditeur.**

Hi Jay,

As requested, I have removed the confidential tag from the letter so that you may post it to the public registry.

Regards,  
Danette



**Danette Sahulka**, M.Sc., B.Ed., P.Ag.  
Lead Ecologist / Project Manager  
Ecology and EIA, Earth and Environment





2023-07-24

Mr. Jay Mak, Senior Environmental Engineer  
Land Use, Waste Management, and Energy Section  
Environmental Approvals Branch  
Department of Environment and Climate  
Box 35, 14 Fultz Blvd, Winnipeg, MB R3Y 0L6

**Subject: Response to Questions -Monarch Hutterite Colony Environment Act Proposal New  
Groundwater Well and Raw Water Pipeline System  
Ref. No: Monarch Colony File Number 6179.00**

Dear Sir:

This letter is provided as a response to questions outlined in your letter dated July 17, 2023, regarding the Environment Act Proposal (EAP) submission for the Monarch Hutterite Colony New Groundwater Well and Raw Water Pipeline System (File No. 6179.00).

## **RESPONSES TO QUESTIONS**

**Question 1** – Could you please confirm the legal name of the applicant to be used for licensing purposes?

*Response* – *Monarch Hutterite Colony.*

**Question 2** – Could you please elaborate and provide the amount of greenhouse gases to be generated by the proposed development discussed in section 4.1 of the proposal.

*Response* – *Please see Greenhouse Gas Calculation (Attachment 1).*

## **TECHNICAL ADVISORY COMMITTEE (TAC) ADDITIONAL REQUIREMENTS**

I provided the TAC members additional information to the WSP Project Manager (Mr. Mike Matview) to address in support of the project. A summary of the key items and their associated status (responses are italicized) are outlined below for your information (information current as of July 24, 2024).

### **General Items**

- Monarch Colony must register with the Office of Drinking Water (ODW), and the project will require a permit (refer to point 1 on the letter from the EAB). *All documentation has been sent to ODW. Waiting for approval.*
- Water Rights License is required (refer to point 1 on the letter from the EAB). *Water Rights License is used to control water with dikes, surface drains, culverts, etc. We are not installing or constructing any of these items to install our water line, so we will not be applying for a water rights license.*

1600 Buffalo Place  
Winnipeg, MB  
Canada R3T 6B8

T: +1 204 477-6650  
F: +1 204 474-2864  
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- Wildlife Branch – construction needs to be avoided from March 15 – May 15 (for grouse) and April 15-Aug. 31 (for migratory birds) permit (refer to point 3 on the letter from the EAB). *Will advise contractor, but these dates should not be an issue.*
- The Historic Resources Branch (HRB) is requesting a Heritage Resources Protection Plan (HRPP) be developed for the project (refer to attachment AAS-23-20364). This requires submission of information following guidelines provided by the HRB (see attached). *WSP will develop a HRPP in support of the project and submit to the HRB. The EAB to be copied on correspondence.*

### **Municipal Approvals**

- Need approval from the Prairie View Municipality for routing of pipelines through rights-of-way associated with municipal roads (refer to point 5a on the letter from the EAB). *The Municipality has reviewed the preliminary plans, with no concerns, WSP PM has sent them the final plans, as they will be preparing a Development Agreement with the Colony.*
- Contact the Development Officer of the Mid-West Planning district to determine need to apply for Development Permit (refer to point 5a on the letter from the EAB). *See response above.*

### **MB Transportation and Infrastructure (MTI)**

- Contact MTI for any permits/approvals required for routing through provincial highway right-of-way (refer to point 5b on the letter from the EAB). *All plans have been submitted to MTI and approval has been received for the highway crossings.*
- Permit from MTI to construction new access, modify an existing or relocate access connections onto PR 568 (refer to point 6 on the letter from the EAB). *See response above.*
- Utility installations crossing PTH 42 and PR 568 will require permission/agreement from MTI. *See response above.*

### **Other**

- Contact the following to determine if any other permits/approvals are required:
  - MB Office of Drinking Water (*submitted, waiting for approval*), Manitoba Environment and Climate (*not required*), Manitoba Hydro (*approval not required for shallow bury utilities*), Bell/MTS (*approval not required for shallow bury utilities*), CP Rail (*submitted, waiting for approval*), other public/private utilities (refer to point 5b on the letter from the EAB) (*approval not required for shallow bury utilities*).

### **CLOSING**

Should you have any further questions regarding this EAP submission, please contact me at your convenience.

Yours sincerely,



Danette Sahulka, M.Sc., P.Ag.  
Lead Ecologist

DS/

cc: Mike Matview, Project Manager, WSP

Encl. Attachment 1 – Greenhouse Gas Calculation  
WSP ref.: CA-WSP-221-10243-00



## ATTACHMENT 1 – GREENHOUSE GAS CALCULATION:

### Monarch Hutterite Colony Environment Act Proposal New Groundwater Well and Raw Water Pipeline System File Number 6179.00

#### INTRODUCTION

There are ten primary greenhouse gases (GHGs) four of which are naturally occurring including water vapour (H<sub>2</sub>O), carbon dioxide (CO<sub>2</sub>), methane (CH<sub>4</sub>) and nitrous oxide (N<sub>2</sub>O). Although water vapour is the most abundant and dominant GHG in the atmosphere, it is not used to assess GHG emissions as its presence is reliant on temperate and other meteorological circumstances and not directly from anthropogenic activities (Centre for Sustainable Systems, 2022)<sup>1</sup>. The main anthropogenic GHG that accounts for 78% of human contributions to the greenhouse effect is CO<sub>2</sub>. Global Warming Potentials (GWPs) are used as a measure of the relative effectiveness of GHGs in trapping heat from the Earth over a certain time frame (Centre for Sustainable Systems, 2022). CO<sub>2</sub> is used as the reference gas for GWP and as such has a GWP = 1. Generally, GHG emissions are discussed in terms of mass of carbon dioxide equivalent (CO<sub>2</sub>eq) which is calculated by multiplying the mass of emissions by the GWP for the gas (Centre for Sustainable Systems, 2022).

Canada's total GHG emission in 2021 were estimated to be 670 megatonnes (Mt) of CO<sub>2</sub>eq (Environment and Natural Resources, 2023)<sup>2</sup>. According to the chart of greenhouse gas emissions by economic sector for Canada between the years 1990 to 2021, in 2021 the “waste and others” sector (consists of emissions from light manufacturing, construction, forest resources and coal production) produced a total of 47.0 Mt CO<sub>2</sub>eq (Environment and Natural Resources, 2023), which equates to approximately 7% of the total GHG emissions produced in Canada in 2021. In comparison, Manitoba's total GHG emissions in 2021 were 20.7 Mt of CO<sub>2</sub>eq or 3% of the national average (Environment and Natural Resources, 2023). Table 1 below provides comparative values of GHG production by other Canadian economic sectors in 2021.

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<sup>1</sup> Centre for Sustainable Systems, University of Michigan. 2002. Greenhouse Gases Factsheet, Pub. No. CSS05-21. Retrieved online at: [https://css.umich.edu/sites/default/files/2022-09/GHG\\_CSS05-21.pdf](https://css.umich.edu/sites/default/files/2022-09/GHG_CSS05-21.pdf) (retrieved August 1, 2023).

<sup>2</sup> Environment and Natural Resources, Environmental Indicators. 2023. Greenhouse gas emissions. Retrieved online at: <https://www.canada.ca/en/environment-climate-change/services/environmental-indicators/greenhouse-gas-emissions.html#transport> (retrieved August 1, 2023).



**Table 1. Greenhouse Gas Emission by Economic Sector, Canada, 2021 (Environment and Natural Resources, 2023)**

| Canadian Economic Sector | Total Canadian Mt CO <sub>2</sub> eq Emissions | % of Total   |
|--------------------------|--|--------------|
| Oil and Gas              | 189.2  | 28.2         |
| Transport                | 150.1  | 22.4         |
| Buildings                | 87.2   | 13.0         |
| Electricity              | 51.7   | 7.7          |
| Heavy Industry           | 76.8   | 11.5         |
| Agriculture              | 68.5   | 10.2         |
| Waste and Others         | 47.0   | 7.0          |
| <b>TOTAL</b>             | <b>670.5</b>                                   | <b>100.0</b> |

## METHODOLGY

To assess the greenhouse gas (GHG) emissions that may be produced during construction activities associated with the development of a new groundwater well and installation of a raw water conveyance pipeline for the Monarch Hutterite Colony, WSP utilized an online GHG calculation tool – the Mobile Combustion GHG Emissions Calculation Tool (World Resources Institute, 2015)<sup>3</sup>.

### Assumptions

Several assumptions/estimations were made to support input decisions for the online GHG calculation tool as follows:

1. The WSP Project Manager provided an estimate of the anticipated type of equipment to be used for project construction, the anticipated hours per day of equipment use, and the total number days of equipment use (refer to Table 2).
2. Two sets of equipment (i.e., two crews) are anticipated to be used during the construction period.
3. Fuel used by equipment was assumed to be diesel.
4. Construction equipment average hourly fuel consumption was obtained from equipment specifications obtained from online sources (refer to Appendix A – Equipment Specifications) or online forums.
  - a. Where a range of fuel consumption rates were provided in the equipment specifications, the average rate was used for the GHG calculation.
  - b. Where fuel consumption was provided in the equipment specifications based on a low, medium and high duty level, the fuel consumption provided for the medium duty level was utilized.

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<sup>3</sup> Reference: World Resources Institute (2015) GHG Protocol tool for mobile combustion. Version 2.6. Retrieved online at: <https://ghgprotocol.org/calculation-tools-and-guidance> (retrieved August 1, 2023).



**Table 2. Construction Equipment Type and Anticipated Total Fuel Used**

| Equipment           | Fuel Type | Fuel Efficiency (gal/hr) | Total Number of Operating Hours per Day | Total Number of Operating Days | Number of Equipment Units (Crews) Used | Total Fuel Used (gal) | Total Fuel Used (L) |
|---------------------|-----------|--------------------------|---|--------------------------------|--|-----------------------|---------------------|
| John Deere 250 GLC  | Diesel    | 2.0                      | 12                                      | 50                             | 2                                      | 2,400                 | 9,085               |
| Caterpillar D6T LGP | Diesel    | 4.8                      | 12                                      | 50                             | 2                                      | 5,760                 | 21,804              |
| Caterpillar 950 H   | Diesel    | 3.4                      | 12                                      | 50                             | 2                                      | 4,080                 | 15,444              |
| Volvo A30D          | Diesel    | 3.9                      | 12                                      | 50                             | 2                                      | 4,680                 | 17,716              |
| Hitachi ZX200       | Diesel    | 2.7                      | 12                                      | 50                             | 2                                      | 3,240                 | 12,265              |

Notes:

gal = US gallons

hr = hour

L = Litres

### **GHG Calculations**

Information from Table 2 above was entered into the Activity Data sheet of the GHG Emissions Calculation Tool (refer to Appendix B) to determine the total GHG emissions produced by heavy equipment during project construction (installation of groundwater well and raw water pipeline).



## RESULTS

According to the GHG Emissions Calculation Tool (refer to Appendix B), the total GHG emissions anticipated to be produced during project construction is 206.34 metric tonnes CO<sub>2</sub>eq or 0.000206 Mt CO<sub>2</sub>eq (refer to Table 3). This equates to 0.001% of the total GHGs emissions recorded for Manitoba in 2021.

**Table 3. Summary of GHG Calculation for Project Construction**

| Equipment           | Total Fuel Used (L) | Fossil Fuel CO <sub>2</sub> (metric tonnes) | CH <sub>4</sub> (kg) | N <sub>2</sub> O (kg) | Total GHG Emissions (metric tonnes CO <sub>2</sub> eq) | Total GHG Emissions (Mt* CO <sub>2</sub> eq) | Manitoba Total GHG Emissions 2021 (Mt* CO <sub>2</sub> eq) | Canadian "Waste and Other" Sector Emissions 2021 (Mt* CO <sub>2</sub> eq) |
|---------------------|---------------------|---|----------------------|-----------------------|--|--|--|---|
| John Deere 250 GLC  | 9,085               | 24.360                                      | 1.392                | 0.624                 | 24.564   | 0.000025                                     |  |   |
| Caterpillar D6T LGP | 21,804              | 58.464                                      | 3.341                | 1.498                 | 58.954   | 0.000059                                     |  |   |
| Caterpillar 950 H   | 15,444              | 41.411                                      | 2.366                | 1.061                 | 41.758   | 0.000042                                     |  |   |
| Volvo A30D          | 17,716              | 47.503                                      | 2.714                | 1.217                 | 47.901   | 0.000048                                     |  |   |
| Hitachi ZX200       | 12,265              | 32.887                                      | 1.879                | 0.842                 | 33.163   | 0.000033                                     |  |   |
| <b>TOTAL</b>        | <b>76,314</b>       | <b>204.62</b>                               | <b>11.69</b>         | <b>5.24</b>           | <b>206.34</b>  | <b>0.000206</b>                              | <b>20.7</b>  | <b>47.0</b>   |

Notes:

L = Litres

kg = kilograms

\*1 Mt is equal to 1,000,000 metric tonnes



## APPENDIX A – EQUIPMENT SPECIFICATIONS



Site Search



## Increase Your Productivity and Reduce Your Operating Costs

September 5 2022 (<https://afgr-equipment.co.za/2022/09/05/>) / by Monet Van Eeden (<https://afgr-equipment.co.za/author/monet-van-edeen/>)

The John Deere 460E Articulated Dump Truck (<https://afgr-equipment.co.za/afgr-equipment-const-uct-on/a-t-cu-ated-dump-t-ucks/>) arrived in South Africa in July 2022 and our clients were pleased **MORE** tons moved, **MORE** fuel economy and **MORE** operator comfort. John Deere ADTs (<https://afgr-equipment.co.za/afgr-equipment-const-uct-on/a-t-cu-ated-dump-t-ucks/>) deliver impressive power and torque for exceptional power-to-weight ratio and fast cycles. So you can keep working on:

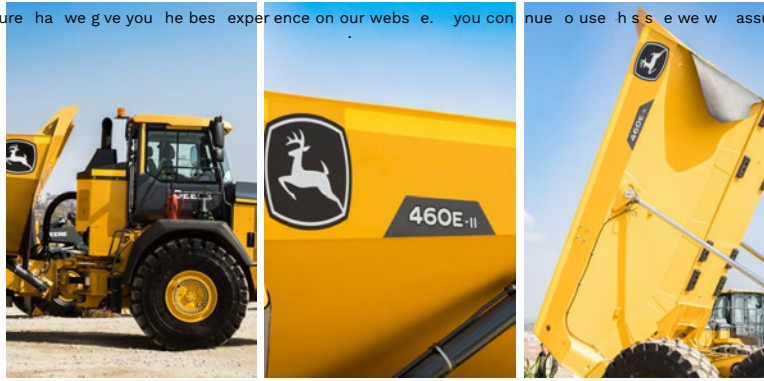
- steep slopes,
- through deep cuts,
- and on slippery surfaces.

We have been demonstrating that the Articulated Dump Truck (<https://afgr-equipment.co.za/afgr-equipment-const-uct-on/a-t-cu-ated-dump-t-ucks/>) and we, as well as our clients are amazed at the results that this product can accomplish in the field. Results from our on-site tests are, however, the results are based on, and specific to operating conditions.



We're Online!  
How may we help you today...

Accept



### Reduce Fuel Consumption

According to the information available, the fuel consumption is an average of 15.04 litres per hour, which is 2 litres lower than the industry standard of 17 litres per hour (compared to machines on the same site).

The John Deere 460E-II (<https://afg-equipment.co.za/afg-equipment-construct-on/a-t-cu-ated-dump-tucks/>) has three different modes available on the 460E-II AD (<https://afg-equipment.co.za/afg-equipment-construct-on/a-t-cu-ated-dump-tucks/>) to help optimise the driver's operation, reduce input actions from the operator, and enable easy customisation based on the job whether it be a mine, quarry or construction site.

**1. Normal mode** for everyday operation **reduces fuel burn by up to 7%** compared to other John Deere AD's (<https://afg-equipment.co.za/afg-equipment-construct-on/a-t-cu-ated-dump-tucks/>).

**2. Eco mode**, when conditions allow, saves fuel by managing engine power delivery and optimising transmission response for those conditions, improving fuel economy by up to 12% compared to Normal Mode.

**3. Traction mode** optimises differential lock for maximum tractive effort in soft or slippery ground conditions.

The new wheel-speed sensors also provide a more accurate reading than ground-speed data to confirm the tractive boost auto-differential engagements when needed.

With these modes, you operate on well save fuel costs and help reduce your operator's environmental impact.



We're Open!  
How may we help you today...

### Make your Operator Comfortable

The operators are amazed at how quiet the machines operate, according to them it's "more comfortable than driving a car."

FUEL CONSUMPTION TABLES AND LOAD FACTOR GUIDES

TRACK-TYPE TRACTORS

| Model               | Low       |           | Medium     |           | High        |           |
|---------------------|-----------|-----------|------------|-----------|-------------|-----------|
|                     | liter     | U.S. gal  | liter      | U.S. gal  | liter       | U.S. gal  |
| D3K2 <sup>2</sup>   | 7.6       | 2.0       | 8.7        | 2.3       | 15.5        | 4.1       |
| D4K2 <sup>2</sup>   | 8.3       | 2.2       | 9.5        | 2.5       | 15.9        | 4.2       |
| D5K2 <sup>2</sup>   | 8.7       | 2.3       | 9.9        | 2.6       | 16.7        | 4.4       |
| D3K2 <sup>1</sup>   | 6.8       | 1.8       | 7.6        | 2.0       | 15.2        | 4.0       |
| D4K2 <sup>1</sup>   | 7.6       | 2.0       | 8.3        | 2.2       | 15.5        | 4.1       |
| D5K2 <sup>1</sup>   | 8.0       | 2.1       | 8.7        | 2.3       | 15.9        | 4.2       |
| D5R                 | 12.1-15.1 | 3.2-4.0   | 15.1-20.0  | 4.0-5.3   | 20.0-26.4   | 5.3-6.9   |
| D6K2 <sup>2</sup>   | —         | —         | 12.0       | 3.2       | —           | —         |
| D6K2 <sup>1</sup>   | —         | —         | 11.3       | 3.0       | —           | —         |
| D6N <sup>2</sup>    | 12.1-15.1 | 3.2-4.0   | 15.1-20.0  | 4.0-5.3   | 20.0-26.4   | 5.3-6.9   |
| D6N <sup>2</sup>    | 9.9-13.3  | 2.6-3.5   | 13.3-17.5  | 3.5-4.6   | 17.5-24.9   | 4.6-6.6   |
| D6R (130 kW/175 hp) | 13.2-18.9 | 3.5-5.0   | 18.9-24.6  | 5.0-6.5   | 24.6-30.3   | 6.5-8.0   |
| D6R (145 kW/195 hp) | 14.8-21.2 | 3.9-5.6   | 21.2-27.3  | 5.6-7.2   | 27.3-33.7   | 7.2-8.9   |
| D6T (138 kW/185 hp) | 15.5-22.3 | 4.1-5.9   | 22.3-28.8  | 5.9-7.6   | 28.8-35.6   | 7.6-9.4   |
| D6T <sup>1</sup>    | 15.0-21.3 | 4.0-5.6   | 21.3-27.7  | 5.6-7.3   | 27.7-34.0   | 7.3-9.0   |
| D7E <sup>1</sup>    | 13.6-19.3 | 3.6-5.1   | 19.3-25.2  | 5.1-6.7   | 25.2-31.8   | 6.7-8.4   |
| D7R                 | 17.8-24.4 | 4.7-6.5   | 24.4-31.0  | 6.5-8.2   | 31.0-37.6   | 8.2-9.9   |
| D8R                 | 22.5-32.0 | 6.0-8.5   | 32.0-41.5  | 8.5-11.0  | 41.5-51.0   | 11.0-13.5 |
| D8T <sup>3</sup>    | 23.5-33.7 | 6.2-8.9   | 33.7-43.5  | 8.9-11.5  | 43.9-53.7   | 11.6-14.2 |
| D8T <sup>1</sup>    | 23.7-34.3 | 6.3-9.1   | 34.3-44.2  | 9.1-11.7  | 44.1-54.2   | 11.7-14.3 |
| D9T <sup>3</sup>    | 30.3-43.1 | 8.0-11.4  | 43.1-56.4  | 11.4-14.9 | 56.4-69.3   | 14.9-18.3 |
| D9T <sup>4</sup>    | 28.2-40.1 | 7.4-10.6  | 40.1-52.5  | 10.6-13.9 | 52.5-64.4   | 13.9-17.0 |
| D9T <sup>1</sup>    | 31.2-44.4 | 8.2-11.7  | 44.4-58.1  | 11.7-15.3 | 58.1-71.4   | 15.3-18.9 |
| D10T2 <sup>6</sup>  | 39.5-56.3 | 10.4-14.9 | 56.3-73.3  | 14.9-19.4 | 73.3-90.2   | 19.4-23.9 |
| D10T2 <sup>5</sup>  | 43.0-61.3 | 11.4-16.3 | 61.3-79.8  | 16.3-21.1 | 79.8-98.2   | 21.1-26.0 |
| D11T <sup>6</sup>   | 59.6-85.2 | 15.8-22.5 | 85.2-110.7 | 22.5-29.3 | 110.7-136.3 | 29.3-36.0 |
| D11T <sup>5</sup>   | 60.3-86.1 | 15.9-22.8 | 86.1-112.0 | 22.8-29.6 | 112.0-137.8 | 29.6-36.4 |

<sup>1</sup> Meets U.S. EPA Tier 4 Final/EU Stage IV/Japan 2014 (Tier 4 Final) emission standards — Calculations include DEF

<sup>2</sup> Meets Tier 4 Interim/Stage IIIB/Japan 2011 (Tier 4 Interim) equivalent emission standards.

<sup>3</sup> Meets Tier 3/Stage IIIA/Japan 2006 (Tier 3) equivalent emission standards.

<sup>4</sup> Meets Tier 2/Stage II/Japan 2001 (Tier 2) equivalent emission standards.

<sup>5</sup> Meets Tier 4 Final emission standards.

<sup>6</sup> Meets Tier 2 equivalent emission standards.

**Typical Application Description**

(relative to work application)

**Low** Pulling scrapers, most agricultural drawbar, stockpile, coal pile and finish grade applications. No impact. Intermittent full throttle operation.

**Medium** Production dozing in clays, sands, gravels. Push loading scrapers, borrow pit ripping, most land clearing applications. Medium impact conditions. Production landfill work.

**High** Heavy rock ripping. Push loading and dozing in hard rock. Working on rock surfaces. Continuous high impact conditions.

**Load Factor Guide**

(average engine load factor based on application description for each range)

**Low** 35%-50%

**Medium** 50%-65%

**High** 65%-80%

**Product Link™ Information** — Product link measured over hundreds of Track-Type Tractors shows that more than 90% of the machines experience an average fuel consumption equal to or lower than those shown in the Medium Application profile.

- Track-Type Tractors
- Agricultural Tractors

### FUEL CONSUMPTION TABLES & LOAD FACTOR GUIDES

#### TRACK-TYPE TRACTORS

| Model                | Low    |          | Medium  |          | High    |          |
|----------------------|--------|----------|---------|----------|---------|----------|
|                      | liter  | U.S. gal | liter   | U.S. gal | liter   | U.S. gal |
| D3C & LGP Series III | 4-7½   | 1-2      | 7½-11   | 2-3      | 9½-13   | 2½-3½    |
| D4C & LGP Series III | 5½-9½  | 1½-2½    | 9½-13   | 2½-3½    | 11-15   | 3-4      |
| D5C & LGP Series III | 5½-9½  | 1½-2½    | 9½-13   | 2½-3½    | 13-17   | 3½-4½    |
| D4E                  | 5½-9½  | 1½-2½    | 9½-13   | 2½-3½    | 11-15   | 3-4      |
| D5M XL & LGP         | 6-10½  | 1½-3     | 10½-14½ | 3-4      | 12½-17  | 3½-4½    |
| D5B                  | 9½-13  | 2½-3½    | 11-17   | 3-4½     | 15-21   | 4-5½     |
| D6M XL & LGP         | 11-15  | 3-4      | 12½-19½ | 3½-5     | 17-24   | 4½-6½    |
| D6G                  | 11-20½ | 3½-5     | 15½-21  | 4-6      | 23-28½  | 6-7½     |
| D6R XL, XR & LGP     | 13-22½ | 3½-6     | 17½-25  | 4½-6½    | 25-30½  | 6½-8½    |
| D7G Series II*       | 19-25  | 5-6½     | 26-34   | 7-9      | 32-40   | 8½-10½   |
| D7R XR & LGP         | 19-23  | 5-6      | 25-28   | 6½-7½    | 32-36   | 8½-10    |
| D8R & LGP            | 23-28  | 6-7½     | 28-38   | 7½-10    | 38-51   | 10-13½   |
| D9R                  | 36-47  | 9½-12½   | 47-58   | 12½-15½  | 60-76   | 16-20    |
| D10R                 | 44-59  | 11½-15½  | 59-76   | 15½-20   | 76-93   | 20-24½   |
| D11R                 | 62-87  | 16½-23   | 87-112  | 23-29½   | 112-134 | 29½-35½  |

\*D7G fuel consumption data is based on a precombustion chamber equipped engine. Fuel consumption for a direct injection equipped D7G should be approximately 10% less.

#### AGRICULTURAL TRACTORS

| Model          | Low   |          | Medium |          | High  |          |
|----------------|-------|----------|--------|----------|-------|----------|
|                | liter | U.S. gal | liter  | U.S. gal | liter | U.S. gal |
| D4E SR         | 5½-9½ | 1½-2½    | 9½-13  | 2½-3½    | 11-15 | 3-4      |
| D6G SR         | 11-19 | 3-5      | 15-21  | 4-5½     | 21-26 | 5½-7     |
| Challenger 35  | 9½-21 | 2½-5½    | 21-32  | 5½-8½    | 32-42 | 8½-11    |
| Challenger 45  | 9½-23 | 2½-6     | 23-38  | 6-10     | 38-45 | 10-12    |
| Challenger 55  | 11-26 | 3-7      | 26-42  | 7-11     | 42-53 | 11-14    |
| Challenger 65E | 34-42 | 9-11     | 42-49  | 11-13    | 49-61 | 13-16    |
| Challenger 75E | 34-42 | 9-11     | 42-49  | 11-13    | 53-64 | 14-17    |
| Challenger 85E | 34-42 | 9-11     | 42-53  | 11-14    | 53-61 | 14-16    |
| Challenger 95E | 34-42 | 9-11     | 45-57  | 12-15    | 57-72 | 15-19    |

#### LOAD FACTOR GUIDE

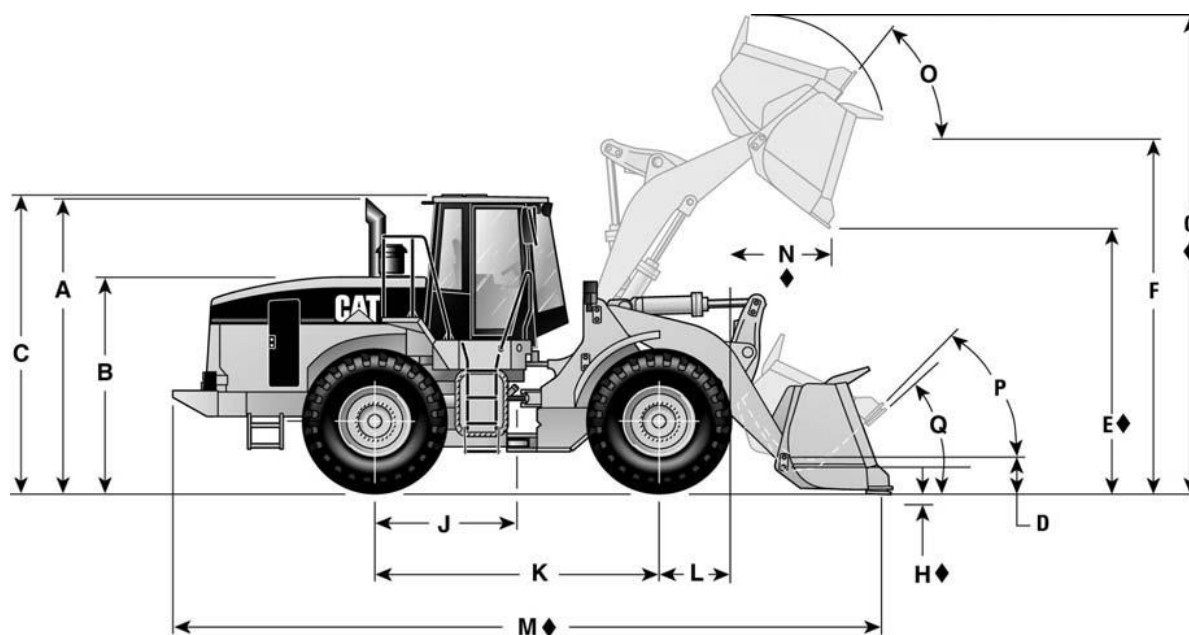
**High:** Steady ripping, shuttle pushloading and downhill dozing. Agricultural drawbar work at full throttle, engine lugged to max. power most of the time. Little or no idling or travel in reverse.

**Medium:** Production dozing, pulling scrapers, most pushloading. Agricultural drawbar work at full throttle but not always lugging engine. Some idling and some travel with no load.

**Low:** Considerable idling or travel with no load.

## Cat 950H Wheel Loader

|                  |            |             |             |
|------------------|------------|-------------|-------------|
| <b>Fuel Burn</b> | Low duty   | Medium Duty | High Duty   |
| L/hr             | 7.9 – 11.4 | 11.4 – 14.7 | 14.7 – 18.5 |



| Dimension | Description   | Measurement |
|-----------|---|-------------|
| A         | Height to top of Stack                              | 3.37m       |
| B         | Height to top of engine compartment                 | 2.46m       |
| C         | Height to top of ROPS                               | 3.45m       |
| D         | Hinge pin height at carry position                  | .455m       |
| E         | Dump clearance at full lift and 45* discharge angle | 2.92m       |
| F         | Hinge pin height at full lift                       | 3.99m       |
| G         | Maximum overall height                              | 5.44m       |
| H         | Maximum digging depth                               | .092m       |
| J         | Machine centre point to axle                        | 1.68m       |
| K         | Wheel base  | 3.35m       |
| L         | Radius of tire                                      | .835m       |
| M         | Maximum overall length                              | 7.99m       |
| N         | Reach at full tilt                                  | 1.202m      |
| O         | Maximum rollback at maximum lift                    | 59*         |
| P         | Maximum rollback at carry height                    | 45*         |
| Q         | Maximum rollback at ground                          | 39*         |
|           | Ground Clearance                                    | .412m       |
|           | Tread width   | 2.14m       |
|           | Width over tyres                                    | 2.78m       |

## Specifications

| Item                                      | Specification |
|---|---------------|
| Flywheel Power Gross                      | 161 kW        |
| Engine Model                              | C7 ATAAC      |
| Rated Engine RPM                          | 1800          |
| No Cylinders                              | 6             |
| Max forward speed                         | 37.0 km/h     |
| Max reverse speed                         | 40.0 km/h     |
| Hydraulic cycle time (raise, dump, lower) | 10.0 sec      |
| Fuel tank Capacity                        | 314L          |
| Hydraulic tank Capacity                   | 110L          |
|   |               |

## Performance Data

| Item                             | Measurement       |
|----------------------------------|-------------------|
| Bucket Capacity (heaped)         | 2.9m <sup>3</sup> |
| Operating Load at rated capacity | 5290 kg           |
| Struck capacity                  | 2.5m <sup>3</sup> |
| Tipping load straight            | 12 276kg          |
| Static tipping load full turn    | 10 581kg          |
| Breakout force                   | 164 kN            |
| Operating weight                 | 18 145kg          |

## Hitachi Fuel Advantage

### Frequently Asked Questions (FAQ)

Hitachi is committed to providing our customers with products that deliver productivity, uptime and low daily operating costs. The Hitachi Fuel Advantage program (“Program”) is designed to help you optimize your Hitachi equipment fleet’s fuel consumption by providing increased visibility to machine utilization data and identify opportunities for improvement.

Below are answers to some frequently asked questions about the Program, including what machines are eligible for enrollment, fuel consumption target levels and how the Hitachi Fuel Advantage Program Reward (“Reward”) is calculated.

## THE PROGRAM

### What is the Hitachi Fuel Advantage Program?

The Program has two primary components: 1) Detailed quarterly machine utilization reports; and 2) Our Hitachi Fuel Advantage commitment.

#### What machine models are eligible to enroll in the Program?

The following new, never retailed machine models that are less than three (3) years old are eligible to enroll in the Program (an “Eligible Machine”):

#### What are the Hitachi Fuel Advantage target fuel consumption levels?

See table (right) for target fuel consumption levels in gallons/liters by eligible machine models.

| Machine Family | Machine Model | Gallon/hr | Liter/hr |
|----------------|---------------|-----------|----------|
| Excavators     | ZX130-5       | 1.9       | 7.2      |
|                | ZX135US-5     | 1.9       | 7.2      |
|                | ZX160GLC-5    | 2.4       | 9.0      |
|                | ZX180LC-5     | 2.4       | 9.0      |
|                | ZX190W-3      | 2.3       | 9.0      |
|                | ZX190W-5      | 2.3       | 9.0      |
|                | ZX210LC-5     | 3.1       | 11.7     |
|                | ZX220W-3      | 2.7       | 9.9      |
|                | ZX230W-5      | 2.7       | 9.9      |
|                | ZX245USLC-5   | 3.3       | 12.6     |
|                | ZX250LC-5     | 4.0       | 15.3     |
|                | ZX250LC-6     | 4.0       | 15.3     |
|                | ZX300LC-6     | 4.9       | 18.9     |
|                | ZX350LC-5     | 6.3       | 23.4     |
|                | ZX350LC-6     | 6.3       | 23.4     |
|                | ZX380LC-5     | 6.3       | 23.4     |
|                | ZX380LC-6     | 6.3       | 23.4     |
|                | ZX470LC-5     | 8.1       | 30.6     |
|                | ZX470LC-6     | 8.1       | 30.6     |
|                | ZX670LC-5     | 11.2      | 42.3     |
| ZX670LC-6      | 11.2          | 42.3      |          |
| ZX870LC-5      | 13.5          | 51.3      |          |
| ZX870LC-6      | 13.5          | 51.3      |          |



## APPENDIX B – MOBILE COMBUSTION GHG EMISSIONS CALCULATION TOOL

## Introduction

This tool calculates the CO<sub>2</sub>, CH<sub>4</sub> and N<sub>2</sub>O emissions from:

- Vehicles that are owned/controlled by you, including freight lorries.
- Public transport by road, rail, air and water.
- Mobile machinery, such as agricultural and construction equipment.

The tool uses default emission factors, which vary by country. Currently, separate sets of emission factors are available for the UK and US. For other countries, if more specific emission factors are not available, companies should select the 'Other' category. This category uses either global default values or UK-specific values -- it will therefore lead to less accurate calculations. On the settings tab, users can supply custom emission factors or adjust the default global warming potentials.

### What data do I need?

Fuel use data are most accurate for calculating CO<sub>2</sub> emissions, while distance-traveled data are most accurate for calculating CH<sub>4</sub> and N<sub>2</sub>O emissions. So, for non-public transport sources, the recommended approach is to provide both fuel use and distance data. Where one type of data is unavailable, the tool uses fuel economy information (where available) to convert between these data types. Because CO<sub>2</sub> contributes most to GHG emissions (>95%), companies should first strive to improve their fuel use records.

Please note that the emission from on-road freight transport can be calculated using vehicle distance or weight-distance data.

## Start Here

Select the action that you'd like to perform below:

|                                     |
|-------------------------------------|
| Enter Activity Data                 |
| Set Up GWP & Custom Emission Factor |
| View Summary                        |

## Notes

Multipliers or other corrections to account for radiative forcing may be applied to the GWP of emissions arising from aircraft transport. If used, this should be documented in the inventory report.

The emission factors used in this tool come from the UK Dept. for Environment, Food and Rural Affairs (DEFRA), the US Environmental Protection Agency (EPA) and the Intergovernmental Panel on Climate Change's (IPCC) 2006 Guidelines for National Greenhouse Gas Inventories. The tool was developed by Clear Standards Inc. in collaboration with WRI.

Please cite this tool using the following format:  
World Resources Institute (2015). GHG Protocol tool for mobile combustion. Version 2.6.

While the worksheets are largely self explanatory, for questions or suggestions on its contents, please contact the GHG Protocol at: [ghgquestions@wri.org](mailto:ghgquestions@wri.org)

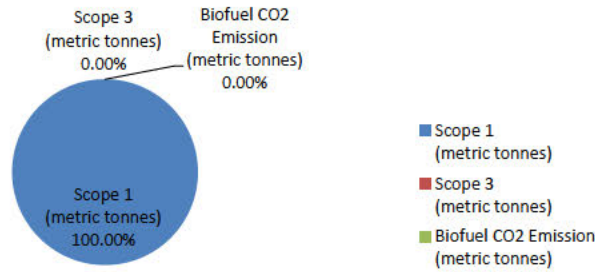






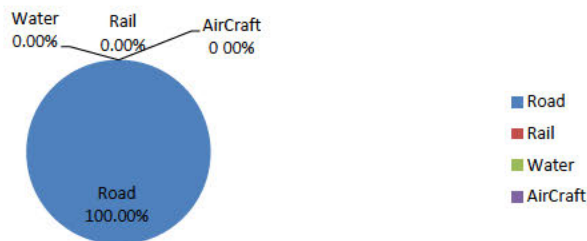
# GREENHOUSE GAS PROTOCOL

## Summary: Emissions by Scope



| Calculation Method                | Greenhouse gas | Fossil Fuel Emissions   |                         | Biofuel CO2 Emission (metric tonnes) |
|-----------------------------------|----------------|-------------------------|-------------------------|--------------------------------------|
|                                   |                | Scope 1 (metric tonnes) | Scope 3 (metric tonnes) |                                      |
| Fuel Use                          | CO2            | 204.624                 | 0                       | 0                                    |
|                                   | CH4            | 0.012                   | 0                       |                                      |
|                                   | N2O            | 0.005                   | 0                       |                                      |
| Distance                          | CO2            | 0                       | 0                       | 0                                    |
|                                   | CH4            | 0                       | 0                       |                                      |
|                                   | N2O            | 0                       | 0                       |                                      |
| <b>Total (metric tonnes CO2e)</b> |                | <b>206.479</b>          | <b>0</b>                | <b>0</b>                             |

## Summary: Emissions by Mode of Transport



| Mode of Transport | Scope   | Fossil Fuel Emissions           |                 |                 | Biofuel CO2 Emission (metric tonnes) |
|-------------------|---------|---------------------------------|-----------------|-----------------|--------------------------------------|
|                   |         | Fossil Fuel CO2 (metric tonnes) | CH4 (kilograms) | N2O (kilograms) |                                      |
| Road              | Scope 1 | 204.624                         | 11.693          | 5.242           | 0                                    |
|                   | Scope 3 | 0                               | 0               | 0               |                                      |
| Rail              | Scope 1 | 0                               | 0               | 0               | 0                                    |
|                   | Scope 3 | 0                               | 0               | 0               |                                      |
| Water             | Scope 1 | 0                               | 0               | 0               | 0                                    |
|                   | Scope 3 | 0                               | 0               | 0               |                                      |
| AirCraft          | Scope 1 | 0                               | 0               | 0               | 0                                    |
|                   | Scope 3 | 0                               | 0               | 0               |                                      |

|  |         |        |       |   |
|--|---------|--------|-------|---|
| <b>Total Emissions</b>                         | 204.624 | 11.693 | 5.242 | 0 |
| <b>Total GHG Emission (metric tonnes CO2e)</b> | 206.479 |        |       |   |