152 mm Ø ALUMINUM POST
WALL THICKNESS 6.4 mm
ALLOY 6351-T6 SEAMLESS

BASEPLATE
(REFER TO TE-230D TRAFFIC ENGINEERING)

45mm RADIUS

32mm Ø DRILL
4 REG'D

NOTES:
1. C.W.B. CERTIFIED COMPANY TO W4.7.2 DIVISION 2, OR BETTER, UNDERTAKING ANY WELDING.
2. C.W.B. QUALIFIED WELDERS TO BE UTILIZED ONLY.
3. COATED WELDING WIRE SHALL BE 5356.
4. MIG WELDING PROCESS TO BE USED.

ALUMINUM POST

BOTTOM WELDING DETAIL

TRAFFIC SIGN POST
ROUND (152 mm) ALUMINUM POST WITH CAST BASEPLATE

ORIGINAL
APPROVED BY: ________________________