Foundation Tube Soil Plate shall be manufactured using AASHTO M270M (ASTM A709M) Grade 250 steel. After all punching, drilling, stamping and welding is complete, the section shall be zinc coated according to AASHTO M111 (ASTM A123).

Dimensional tolerances not shown or implied are intended to be those consistent with the proper functioning of the part, including its appearance and accepted manufacturing practices. Foundation Tube Soil Plate may be supplied in the nearest Imperial, or English, units equivalent and corresponding manufacturing specification.